

# GUANGDONG FUDIANKANG DIESEL GENSET CO., LTD SHENZHEN FUDIANKANG DIESEL GENSET CO., LTD

Tel: 86-13710087995 Email: info@fdkenergy.com

Web: www.fdkenergy.com

# **DATA SHEET**

DIESEL GENERATOR 2200KW

MODEL#FDK-CG2750/H1

50HZ/1500RPM

CUMMINS MODEL: QSK78-G18



#### **General Features:**

- All qualified generator sets are subjected to a comprehensive performance test which includes 50% load, 70% load, 100% load, 110% load and to check, verify that all control systems, alarm and shut-down protection.
- Equipped with battery charger and 24V high performance maintenance-free lead-acid starting batteries and connecting cables
- Stainless galvanized zinc plates with strong corrosion-proof.
- Vibration isolators between the engine/alternator and base frame.
- Equipped with industrial silencer and flexible exhaust hose.
- Designed to comply with ISO8528/GB2820.
- Powered by Cummins engine and coupled with Stamford alternator.
- Water jacket preheater, oil heater and double air cleaner, etc. are available.

#### **FDK Diesel Generator Set Data**

	i
Genset Model	FDK-CG2750/H1
Prime Power	2200KW/2500KVA
Standby Power	2200KW/2750KVA
Output Frequency / Rated speed	50Hz/1500rpm
Rated Voltage	230V/400V

Engine Make	Cummins UK		
Engine Model	QSK78-G18		
Alternator model	Stamford LVSI804S		
Control System	DSE7320		
Phase	Three		

- (1) **Prime power**: The rating is available for an unlimited of annual operating hours in variable load applications, in accordance with ISO8528-1.A 10% overload is available for a period of 1 hour within 12-hour period of operation, in accordance with ISO 3046-1.
- (2) **Standby power**: The rating is applicable for supplying emergency power in variable load applications for up to 200 hours per year in accordance with ISO8528-1. Overload is not allowed.
- (3) Rated voltage: available with customer requirement.

#### Engine Specifications (DETAILED in APPENDIX)

Engine Model	QSK78-G18	
Engine Manufacturer	Cummins	
	ORIGINAL UK	
Cylinder quantity	18	
Cylinder Arrangement	60° Vee	
Cycle	4	

Aspiration	Turbo-charged
Bore x Stroke (mm x mm)	170×190
Displacement	77.6L
Compression Ratio	15.5:1
Prime power / Speed (KW/RPM)	2093kw/1500
Standby power/ Speed (KW/RPM)	2326kw/1500







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Type Injection System	Cummins	Fuel Consumption at 100% load	481 at 1500rpm
	HPI-PT	(L/H)	
Piston Speed	9.5m/s	Starter motor	DC24V
Friction Energy Output	189kw	Low idle	700-900pm
Total Lubrication System Capacity	465.6L	Coolant Capacity (L)	167

#### **Alternator Specifications**

Alternator model	LVSI804S	Number of phase	3
Alternator manufacturer	STAMFORD	Rated voltage	400V (Available with
Exciter type	Single bearing, Brushless,		custom requirements)
	Self-excited	Power factor	0.8
Rated output prime power	2790 KVA	Voltage regulation NL-FL	≤±1%
Rated speed	1500 rpm	Insulation grade	Н
Rated frequency	50Hz	Protection grade	IP23

Alternator option: Leroy Somer, MECC, Marathon, Engga, Faraday

#### Control System DSE7320 (DETAILED in INSTRUCTION)

DSE7320 is an advanced control module based on micro-processor, containing all necessary functions for protection of the genset and the breaker control. It can monitor the mains supply, breaker control and automatically start the engine when the mains are abnormal. Accurately measure various operational parameters and display all values and alarms information on the LCD. In addition, the control module can automatically shut down the engine and indicate the engine failure.

#### **FEATURES**

- Microprocessor control, with high stability and credibility.
- Monitoring and measuring operational parameters of the mains supply and genset.
- Indicating operation status, fault conditions, all parameters and alarms.
- Multiple protections; multiple parameters display, like pressure, temp. etc.
- Manual, automatic and remote work mode selectable.
- Real time clock for time and date display, overall runtime display, 250 log entries.
- Overall power output display.
- Integral speed/frequency detecting, telling status of start, rated operation, overspeed etc.
- Communication with PC via RS485 OR RS232 interface, using MODBUS protocol.

#### **Soundproof Enclosure Specification**

FDK silent generator is designed by professional acoustic engineers based on years of experience. Now we can make the noise of the generator less than 80-85dB(A) at 1m, or 70-75dB(A) at 7m, 60-65dB(A) at 15m.

#### **FEATURES**

- Multi-way air intake and exhaust guarantee the power performance of the generator.
- Large-scale impedance combined type silencer effectively reduce noise of the generator.
- Internal high performance rubber damper and flexible materials reduce vibration.
- Base mounted fuel tank supports the generator running for 8 hours.







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## **Optional**

Ger	erator set	Alte	rnator	Low environment Temp ATS			
	Open generator set		Stamford		Water heater		CHINT
	Silent generator set		Marathon		Oil heater		SCHNEIDER
	Trailer generator set		Mecc Alte		Battery heater		ABB
	ABB MCCB circuit breaker		Leroy Somer				
			Farady				
			Engga				
Fue	l system	Con	trol system	Volta	age	Syn	chronized system
	12hrs base tank		AMF function		415/240V		CHINT Cabinet
	24hrs base tank		ATS control cabinet		400/230V		SCHNEIDER Cabinet
	Dual wall base fuel tank		DSE7320		380/220V		DSE8610 Module
	Outside fuel tank		DSE7510		220/127V		COMAQ Module
			GU620A		200/115V		DEIF Module

# Dimension & Weight Open

Overall Size:	5900×2100×2750
L×W×H (mm)	
Weight (kg)	16000

## **Soundproof Version**

Overall Size:	40FT CONTAINER
L×W×H (mm)	
Weight (kg)	29000

#### **Sales Promises**

- ◆ FDK provides a full line of brand new and high quality products. Each and every unit is strictly factory tested before shipment.
- Quality warranty is according to our standard conditions: 12 months from BL date or 1000 running hours, whichever comes
- ♦ Service and parts are available from FDK or distributors in your location.
- ◆ FDK guarantee use **BRAND NEW & GENUINE MACHINE**.





Aftertreatment

# Engine Performance Data Cummins Inc.

Columbus, Indiana 47202-3005 http://www.cummins.com QSK78-G18 FR60424

**G-Drive** 

Configuration D773002GX03

**CPL** R

Date

28-Mar-16

Revision

 Compression Ratio
 15.5
 Displacement

 Fuel System
 Cummins HPI-PT
 Aspiration

None

Aspiration
Emission Certification

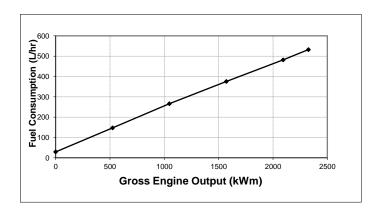
77.6 L (4735.4 in³)
Turbocharged and Low Temperature Aftercooled

Non Certified

Engine Speed	Standby Power		Power Prime Power		Continuo	us Power
rpm	kWm	bhp	kWm	bhp	kWm	bhp
1500	2326	3119	2093	2807	1884	2527

Engine Fuel Consumption @ 1500 rpm

Engine ruei Consumption @ 1500 rpm							
Output Power			Fuel Consumption				
%	kWm	bhp	kg/kWm-hr	lb/bhp-hr	L/hr	US gal/hr	
Standby Power							
100	2326	3119	0.195	0.320	532	140.5	
Prime F	Prime Power						
100	2093	2807	0.195	0.321	481	127.0	
75	1570	2105	0.203	0.334	375	99.0	
50	1047	1404	0.216	0.356	266	70.3	
25	523	702	0.240	0.394	148	39.0	
Continu	Continuous Power						
100	1884	2527	0.199	0.327	441	116.5	



#### Data Subject to Change Without Notice

These guidelines have been formulated to ensure proper application of generator drive engines in A.C. generator set installations. 
STANDBY POWER RATING: Applicable for supplying emergency power for the duration of the utility power outage. No overload 
capability is available for this trating. Under no condition is an engine allowed to operate in parallel with the public utility at the 
Standby Power rating. This rating should be applied where reliable utility power is available. A Standby rated engine should be 
sized for a Max of an 80% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at 
the Standby Power rating. Standby ratings should never be applied except in true emergency power outages. Negotiated power 
outages contracted with a utility company are not considered an emergency. PRIME POWER RATING: Applicable for supplying 
electric power in lieu of commercially purchased power. Prime Power applications must be in the form of or the following two 
categories: UNLIMITED TIME RUNNING PRIME POWER; Prime Power is available for an unlimited number of hours per year in 
a variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period 
of 250 hours. The total operating time at 100% Prime Power shall not exceed 500 hours per year. A 10% overload capability is 
available for a period of 1 hour within a 12-hour period of operation. Total operating time at the 10% overload power shall not 
exceed 256 hours per year. IMITED TIME RUNNING PRIME POWER; Limited Time Prime Power is available for a limited 
number of hours in a non-variable load application. It is intended for use in situations where power outages are contracted, such 
as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels 
never to exceed the Prime Power rating. The customer should be aware, however, that the life of any engine will be reduced by 
this constant high

Data shown above represent gross engine performance capabilities obtained and corrected in accordance with ISO-3046 conditions of 100 kPa (29.53 in Hg) barometric pressure [110 m (361 ft) altitude], 25 °C (77 °F) air inlet temperature, and relative humidity of 30% with No. 2 diseasor or a fuel corresponding to ASTM D2.

Derates shown are based on 15 in H2O air intake restriction and 2 in Hg exhaust back pressure

The fuel consumption data is based on No. 2 diesel fuel weight at 0.85 kg/L (7.1 lbs/US gal). Power output curves are based on the engine operating with fuel system, water pump and lubricating oil pump; not included are battery charging alternator, fan, optional subrigment and driven components.

Data Status: Production

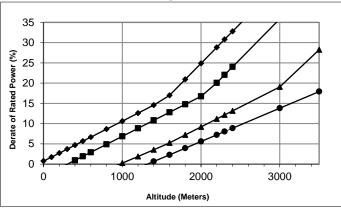
Tolerance : +/- 5% Chief Engineer

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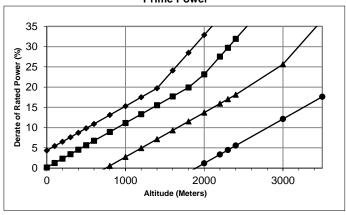
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## 1,500 rpm Power Derate Curves

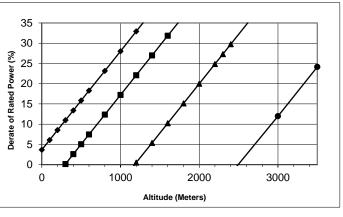




#### Prime Power



### **Continuous Power**



#### 131 °F (55 °C) 122 °F (50 °C) 104 °F (40 °C) 77 °F (25 °C)

#### Operation At Elevated Temperature And Altitude:

For <u>Standby Operation</u> above these conditions, derate by an additional 5.9% per 300m (1000 ft), and 17.5% per 10 °C (18 °F). For <u>Prime Operation</u> above these conditions, derate by an additional 6.6% per 300m (1000 ft), and 19.4% per 10 °C (18 °F). For <u>Continuous Operation</u> above these conditions, derate by an additional 7.3% per 300m (1000 ft), and 21.6% per 10 °C (18 °F).

## **General Engine Data**

Installation Drawing Number			54111
Туре			e; 18-Cylinder Diesel
Aspiration			v Temperature Aftercooled
Bore x Stroke	in x in (mm x mm)	6.69 x 7.48	(170 x 190)
Displacement	in <sup>3</sup> (L)	4735	(77.6)
Compression Ratio			15.5
Dry Weight (Approximate)	lbm (kg)	20327	(9220)
Wet Weight (Approximate)	lbm (kg)	21627	(9810)
Aftertreatment Weight (Approximate)	lbm (kg)	N/A	(N/A)
Moment of Inertia of Rotating Components			
with FW 6057 Flywheel, SAE 00	in • lbf • sec² (kg • m²)	289.3	(32.69)
Center of Gravity from Rear Face of Block	in (mm)	48.3	(1227)
Center of Gravity Above Crankshaft Centerline	in (mm)	12.0	(305)
ngine Mounting			
Max Bending Moment at Rear Face of Block	lb • ft (N • m)	7634	(10350)
chaust System			
Max Allowable Static Bending Moment @ Exhaust Outlet Flange	lb • ft (N • m)	N/A	(N/A)
Max Back Pressure at Standby Power (Turbo Outlet)	in Hg (kPa)	2	(6.8)
Pressure Drop Across Aftertreatment	in H <sub>2</sub> O (kPa)	N/A	(N/A)
Minimum Unaided Operating Temperature	°F (°C)	N/A	(N/A)
Max Ambient Operating Temperature (Warning)	°F (°C)	N/A	(N/A)
Max DEF Supply Flow	US gph (L/hr)	N/A	(N/A)
Max DEF Return Flow	US gph (L/hr)	N/A	(N/A)
Max Static Head (From Pump to Injector)	ft (m)	N/A	(N/A)
r Induction System	11 (111)	IV/A	(14/74)
Max Intake Air Restriction			
With Normal Duty Air Cleaner and Clean Filter Element	in H <sub>2</sub> O (kPa)	15	(3.7)
•		N/A	
With Heavy Duty Air Cleaner and Clean Filter Element	in H <sub>2</sub> O (kPa)		(N/A)
With Dirty Filter Element	in H₂O (kPa)	25	(6.2)
poling System			
Jacket Water/ High Temperature Circuit Requirements		_	,
Max Coolant Friction Head External to Engine (1500 rpm)	psi (kPa)	7	(48.3)
Engine Water Flow at Stated Friction Head External to Engine:			
2.5 psi Friction Head (1500 rpm)	US gpm (L/m)	524	(1984)
Maximum Friction Head (1500 rpm)	US gpm (L/m)	500	(1893)
Coolant Capacity - Engine	US gal (L)	44.0	(167)
Minimum Pressure Cap Rating at Sea Level	psi (kPa)	11	(75.8)
Max Static Head of Coolant Above Crankshaft Centerline	ft (m)	60	(18.3)
Max Coolant (Top Tank) Temperature for Standby/Prime Power	°F (°C)	220 / 212	(104 / 100)
Thermostat (Modulating) Range	°F (°C)	180 - 200	(82 - 93)
Max Intake Manifold Temp Warning/Shutdown	°F (°C)	N/A / N/A	(N/A / N/A)
Low Temperature Circuit (LTC) Requirements			
Max Coolant Friction Head External to Engine (1500 rpm)	psi (kPa)	5	(34.5)
Aftercooler Water Flow at Stated Friction Head External to Engine	<b>)</b> :		
2.5 psi Friction Head (1500 rpm)	US gpm (L/m)	227	(859)
Maximum Friction Head (1500 rpm)	US gpm (L/m)	218	(825)
Max Coolant Temp into LTC @ 77°F (25°C) Ambient	°F (°C)	120	(49)
Max Coolant Temperature into LTC @	,		
Limiting Ambient Conditions for Standby	°F (°C)	150 / N/A	(66 / N/A)
Thermostat (Modulating) Range	°F (°C)	115 - 135	(46 - 57)
Coolant Capacity - Aftercooler	US gal (L)	15	(56.8)
Coolant Capacity - Attercooler			()
	3 ( )		
Charge Air Cooler Requirements  CAC piping (1500 rpm)	in Hg (kPa)	N/A	(N/A)

**Lubrication System** 

Oil Pressure at Minimum Idle Speed	psi (kPa)	30	(206.8)
Oil Pressure at Governed Speed	psi (kPa)	60 - 70	(414 - 482.6)
Max Oil Temperature	°F (°C)	250	(121)
Oil Capacity with OP 6156: Low - High	US gal (L)	93.0 - 109.0	(352 - 412.6)
Total System Capacity (With Combo Filter)	US gal (L)	123.0	(465.6)
Fuel System			
Max Fuel Supply Restriction at Fuel Pump Inlet (clean/dirty filter)	in Hg (kPa)	5 / 9	(16.9 / 30.5)
Max Allowable Head on Injector Return Line			
(Consisting of Friction Head and Static Head)	in Hg (kPa)	10	(33.9)
Max Fuel Inlet Temperature	°F (°C)	160	(71)
Max Supply Fuel Flow	US gph (L/hr)	524	(1984)
Max Return Fuel Flow	US gph (L/hr)	500	(1893)
Electrical System			
System Voltage	volts	24	N/A
Minimum Recommended Battery Capacity			
Cold Soak @ 0 °F (-18 °C)	CCA	2200	N/A
Max Starting Circuit Resistance	ohm	0.002	N/A
Max Current Draw of the System	Amps	N/A	N/A
Cold Start Capability			
Unaided Cold Start			
Minimum Cranking Speed	rpm	N/A	N/A
Minimum Ambient Temp for Unaided Cold Start	°F (°C)	10	(-12)

**Performance Data** 

		STANDBY	PRIME	CONTINUOUS
		50 Hz	50 Hz	50 Hz
Governed Engine Speed	rpm	1500	1500	1500
Engine Idle Speed	rpm	700 - 900	700 - 900	700 - 900
Gross Engine Power Output	bhp (kWm)	3119 (2326)	2807 (2093)	2527 (1884)
Brake Mean Effective Pressure	psi (kPa)	348 (2400)	313 (2159)	282 (1945)
Friction Power	hp (kWm)	253 (189)	253 (189)	253 (189)
ntake Air Flow	ft <sup>3</sup> /min (L/sec)	6601 (3116)	6202 (2928)	5898 (2784)
Exhaust Gas Temp	°F (°C)	791 (422)	773 (412)	759 (404)
Exhaust Gas Flow	ft <sup>3</sup> /min (L/sec)	14727 (6951)	13794 (6511)	13035 (6152)
Air:Fuel Ratio		28.4:1	29.5:1	30.6:1
Radiated Heat to Ambient	BTU/min (kWm)	12170 (214)	11004 (194)	10090 (178)
Heat to JW Radiator	BTU/min (kWm)	47681 (838)	45326 (797)	41512 (730)
Heat to Exhaust	BTU/min (kWm)	77948 (1370)	69171 (1216)	66137 (1162)
Heat to Fuel	BTU/min (kWm)	2500 (44)	2500 (44)	2500 (44)
Heat to Aftercooler Radiator	BTU/min (kWm)	31635 (556)	28011 (493)	24803 (436)
Charge Air Flow	lb/min (kg/min)	N/A (N/A)	N/A (N/A)	N/A (N/A)
Turbo Comp Outlet Pressure	psi (kPa)	N/A (N/A)	N/A (N/A)	N/A (N/A)
Turbo Comp Outlet Temp	°F (°C)	N/A (N/A)	N/A (N/A)	N/A (N/A)

<sup>\*</sup> This is the maximum heat rejection to fuel.

### **Noise Emissions**

	ncy (Hz) ver dB(A) <sup>123</sup>	63	125	250	500	1000	2000	4000	8000	Overall
1500 rpm	Engine <sup>4</sup>	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
50 Hz	Exhaust <sup>5</sup>	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

The test figures quoted are from a single gen-set test and do not constitute a guarantee of performance for any particular engine. The data is subject to instrumentation, measurement, and engine to engine variability.
 Test reference procedures ISO 3744 and ANSI S12.34-1998 as applicable.
 All data are "A" weighted and are rounded to the nearest dB.
 Engine with "typical Radiator and fan", Sound Power (dB).
 Engine Exhaust at 1 Meter from open stack, Sound Pressure (dB).

#### **Emissions Data**

<u>ATTENTION:</u> This data was taken from a single engine test according to the Test Methods and Conditions specified. This data is subject to instrumentation, measurement, and engine-to-engine variability. Field emissions test data is not guaranteed to these levels. For air permit programs, refer to "Not to Exceed" Emissions.

Nominal Exhaust Emissions Data @ 1500 rpm

		5	STANDE	Y	PRIME			CONTINUOUS		
Component		g/bhp-hr	mg/m³	PPM	g/bhp-hr	mg/m³	PPM	g/bhp-hr	mg/m³	PPM
НС	(Total Unburned Hydrocarbons)	0.14	71	N/A	0.14	67.83	N/A	0.15	72	N/A
Nox	(Oxides of Nitrogen as NO <sub>2</sub> )	7.86	3833	N/A	7.42	3574.43	N/A	6.56	3094	N/A
СО	(Carbon Monoxide)	0.25	122	N/A	0.25	118.69	N/A	0.21	101	N/A
РМ	(Particulate Matter)	0.01	5	N/A	0.01	3.58	N/A	0.01	4	N/A
SO <sub>2</sub>	(Sulfur Dioxide)	0.10	40	17	0.10	39.82	16.87	0.10	40	17
CO <sub>2</sub>	(Carbon Dioxide)	465	226185	115194	469	224703	114440	477	223902	114032

**Note**:  $mg/m^3$  and PPM numbers are measured dry and corrected to 5%  $O_2$  content.

#### **Test Methods and Conditions:**

Test is to demonstrate compliance with the regulated levels shown above were conducted per 97/68/EC (ref. ISO8178-1) and weighted at load points prescribed 97/68/EC Annex 3, "test procedures" (ref. ISO8178-4,D2).

#### Fuel Specification:

46.5 Cetane Number, 0.035 Max. Wt. % Sulfur; Reference ISO8178-5, 40CFR86.1313-98 Type 2-D and ASTM D975 No. 2-D.

#### Reference

25 °C (77°F) Air inlet Temperature, 40 °C (104°F) Fuel inlet Temperature, 100 kPa (29.53 in Hg) Barometric Pressure; 10.7 g/kg (75 grains H<sub>2</sub>O/lb) of dry air Humidity (required for NOx correction): Intake Restriction set to Max allowable limit for clean filter; Exhaust Back Pressure set to Max allowable limit.