

GUANGDONG FUDIANKANG DIESEL GENSET CO., LTD SHENZHEN FUDIANKANG DIESEL GENSET CO., LTD

Tel: 86-13710087995 Email: info@fdkenergy.com

Web: www.fdkenergy.com

DATA SHEET

DIESEL GENERATOR 2000KW

MODEL#FDK-CG2500/H1

50HZ/1500RPM

CUMMINS MODEL: QSK60-G8



General Features:

- All qualified generator sets are subjected to a comprehensive performance test which includes 50% load, 70% load, 100% load, 110% load and to check, verify that all control systems, alarm and shut-down protection.
- Equipped with battery charger and 24V high performance maintenance-free lead-acid starting batteries and connecting cables
- Stainless galvanized zinc plates with strong corrosion-proof.
- Vibration isolators between the engine/alternator and base frame.
- Equipped with industrial silencer and flexible exhaust hose.
- Designed to comply with ISO8528/GB2820.
- Powered by Cummins engine and coupled with Stamford alternator.
- Water jacket preheater, oil heater and double air cleaner, etc. are available.

FDK Diesel Generator Set Data

00/H1
250KVA
500KVA
rpm
,

Engine Made	Cummins
Engine Model	QSK60-G8
Alternator model	Stamford PI734H
Control System	DSE7320
Phase	Three

- (1) **Prime power**: The rating is available for an unlimited of annual operating hours in variable load applications, in accordance with ISO8528-1.A 10% overload is available for a period of 1 hour within 12-hour period of operation, in accordance with ISO 3046-1.
- (2) **Standby power**: The rating is applicable for supplying emergency power in variable load applications for up to 200 hours per year in accordance with ISO8528-1. Overload is not allowed.
- (3) Rated voltage: available with customer requirement.

Engine Specifications (DETAILED in APPENDIX)

Engine Model	QSK60-G8	
Engine Manufacturer	Cummins	
-	ORIGINAL UK	
Cylinder quantity	16	
Cylinder Arrangement	60° Vee	
	1	
Cycle	4	

Aspiration	Turbo-charged
Bore x Stroke (mm x mm)	159×190
Displacement	60.2L
Compression Ratio	14.5:1
Prime power / Speed (KW/RPM)	N.A.
Standby power/ Speed (KW/RPM)	2145kw/1500







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Type Injection System	Cummins	Fuel Consumption at 100% load	500L at 1500rpm
	MCRS	(L/H)	
Piston Speed	9.5m/s	Starter motor	DC24V
Friction Energy Output	146kw	Low idle	700-900pm
Total Lubrication System Capacity	195L	Coolant Capacity (L)	159

Alternator Specifications

Alternator model	PI734H	Number of phase	3
Alternator manufacturer	STAMFORD	Rated voltage	400V (Available with
Exciter type	Single bearing, Brushless,		custom requirements)
	Self-excited	Power factor	0.8
Rated output prime power	2325 KVA	Voltage regulation NL-FL	≤±1%
Rated speed	1500 rpm	Insulation grade	Н
Rated frequency	50Hz	Protection grade	IP23

Alternator option: Leroy Somer, MECC, Marathon, Engga, Faraday

Control System DSE7320 (DETAILED in INSTRUCTION)

DSE7320 is an advanced control module based on micro-processor, containing all necessary functions for protection of the genset and the breaker control. It can monitor the mains supply, breaker control and automatically start the engine when the mains are abnormal. Accurately measure various operational parameters and display all values and alarms information on the LCD. In addition, the control module can automatically shut down the engine and indicate the engine failure.

FEATURES

- Microprocessor control, with high stability and credibility.
- Monitoring and measuring operational parameters of the mains supply and genset.
- Indicating operation status, fault conditions, all parameters and alarms.
- Multiple protections; multiple parameters display, like pressure, temp. etc.
- Manual, automatic and remote work mode selectable.
- Real time clock for time and date display, overall runtime display, 250 log entries.
- Overall power output display.
- Integral speed/frequency detecting, telling status of start, rated operation, overspeed etc.
- Communication with PC via RS485 OR RS232 interface, using MODBUS protocol.

Soundproof Enclosure Specification

FDK silent generator is designed by professional acoustic engineers based on years of experience. Now we can make the noise of the generator less than 80-85dB(A) at 1m, or 70-75dB(A) at 7m, 60-65dB(A) at 15m.

FEATURES

- Multi-way air intake and exhaust guarantee the power performance of the generator.
- Large-scale impedance combined type silencer effectively reduce noise of the generator.
- Internal high performance rubber damper and flexible materials reduce vibration.
- Base mounted fuel tank supports the generator running for 8 hours.







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Optional

Generator set		Alte	rnator	Low environment Temp		ATS	
	Open generator set	□ Stamford			Water heater		CHINT
	Silent generator set		Marathon		Oil heater		SCHNEIDER
	Trailer generator set		Mecc Alte		Battery heater		ABB
	ABB MCCB circuit breaker		Leroy Somer				
			Farady				
			Engga				
Fue	Fuel system		Control system		age	Syn	chronized system
	12hrs base tank	2hrs base tank ☐ AMF function			415/240V		CHINT Cabinet
	24hrs base tank		ATS control cabinet		400/230V		SCHNEIDER Cabinet
	Dual wall base fuel tank	□ DSE7320			380/220V		DSE8610 Module
	Outside fuel tank	□ DSE7510			220/127V		COMAQ Module
			GU620A		200/115V		DEIF Module

Dimension & Weight Open

Overall Size:	5900×2100×2750
L×W×H (mm)	
Weight (kg)	16000

Soundproof Version

Overall Size:	40FT CONTAINER
L×W×H (mm)	
Weight (kg)	29000

Sales Promises

- ◆ FDK provides a full line of brand new and high quality products. Each and every unit is strictly factory tested before shipment.
- Quality warranty is according to our standard conditions: 12 months from BL date or 1000 running hours, whichever comes
- ♦ Service and parts are available from FDK or distributors in your location.
- ◆ FDK guarantee use **BRAND NEW & GENUINE MACHINE**.







QSK60-G8 Advantage Data Sheet

Cummins, Inc. Columbus, Indiana 47201

Curve Number: FR-6438	Engine Critical Parts List: CPL 8452	Date: 8 JUN 12
Displacement : 60.2 litre (3673 in ³)	Bore : 159 mm (6.25 in.)	Stroke : 190 mm (7.48 in.)
No. of Cylinders : 16	Aspiration : Turbocharged and Aftercooled	

Emergency Standby Ratings for application in Corporate Generator Sets Only

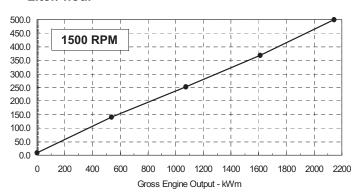
A prime rating is available for selected applications. Consult your Cummins Inc. factory representative for further information.

Engine Speed	Standby Power			
RPM	kWm BHP			
1500	2145 2875			

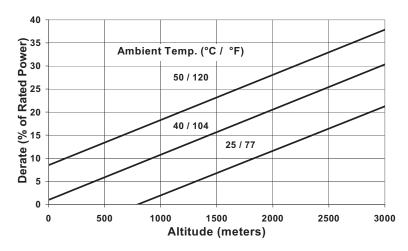
Engine Performance Data @ 1500 RPM

OUT	PUT PO	WER	F	UEL CONS	SUMPTI	ON			
%	kWm	ВНР	kg/ kWm∙h	lb/ BHP∙h	Litre/ hour	U.S. Gal/ hour			
STAN	STANDBY POWER								
100	2145	2875	0.198	0.326	500	131.8			
75	1609	2156	0.194	0.319	368	97.0			
50	1072	1438	0.200	0.329	252	66.6			
25	536	719	0.222	0.365	140	36.9			

Liter/ hour



Power Derate Curve @ 1500 RPM



Operation At Elevated Temperature And Altitude:

For sustained operation above these conditions, derate by an additional 3% per 300 m (1000 ft), and 10.9% per 10° C (18° F).

CONVERSIONS:(litres = U.S. Gal x 3.785) (U.S.Gal = litres x 0.2642)

Data Subject to Change Without Notice

These guidelines have been formulated to ensure proper application of generator drive engines in A.C. generator set installations.

STANDBY POWER RATING: Applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the Standby Power rating. This rating should be applied where reliable utility power is available. A Standby rated engine should be sized for a maximum of an 70% average load factor and 200 hours of operation per year. This includes less than 5 hours per year at the Standby Power rating. Standby ratings should never be applied except in true emergency power outages. Negotiated power outages contracted with a utility company are not considered an emergency.

Reference AEB 10.47 for determining Electrical Output.

Data shown above represent gross engine performance capabilities obtained and corrected in accordance with ISO-3046 conditions of 100 kPa (29.53 in Hg) barometric pressure [110 m (361 ft) altitude), 25 $^\circ$ C (77 $^\circ$ F) air inlet temperature, and relative humidity of 30% with No. 2 diesel or a fuel corresponding to ASTM D2. Derates shown are based on 15 in H $_2$ 0 air intake restriction and 2 in Hg exhaust back pressure.

The fuel consumption data is based on No. 2 diesel fuel weight at 0.85 kg/litre (7.1 lbs/U.S. gal). Power output curves are based on the engine operating with fuel system, water pump and lubricating oil pump; not included are battery charging alternator, fan, optional equipment and driven components.

Data Status: Limited Production

Data Tolerance: ± 5%

Chief Engineer:

Cflante



QSK60-G8 Advantage Data Sheet

Cummins, Inc. Columbus, Indiana 47201

Cummins, Inc. Engine Data Sheet

DATA SHEET: DS-6438-B **ENGINE MODEL: QSK60-G8 CONFIGURATION NUMBER:** D593002GX03 DATE: 8 JUN 12 PERFORMANCE CURVE: FR-6438

INSTALLATION DIAGRAM

<u>CPL NUMBER</u>
• Engine Critical Parts List • Fan to Flywheel : 3170455 : 8452

Type	GENERAL ENGINE DATA		
Aftercooled (2 Pum/ 2 Loop)			
Displacement	, opiidion	Aftercooled (2	Pump / 2 Loop)
Dry Weight Fan to Flywheel Engine (with SAE 0 Flywheel and Flywheel Housing)	' a'		x 7.48)
Dry Weight Fan to Flywheel Engine (with SAE 0 Flywheel and Flywheel Housing) −kg (lb) 7185 (15835)		, ,	
Fan to Flywheel Engine (with SAE 0 Flywheel and Flywheel Housing)	Compression Ratio	14.5 : 1	
Wet Weight Fan to Flywheel Engine			
Moment of Inertia of Rotating Components • with FW 6064 Flywheel (SAE 0) & DA 6149		7185	(15835)
• with FW 6064 Flywheel (SAE 0) & DA 6149	Fan to Flywheel Engine	7540	(16620)
• with FW 6037 Flywheel (SAE 00) & DA 6149			
Center of Gravity from Front Face of Block — mm (in) 1001 (39.4) Center of Gravity Above Crankshaft Centerline — mm (in) 219 (8.6) Maximum Static Loading at Rear Main Bearing — kg (ib) 1134 2500 ENGINE MOUNTING Maximum Bending Moment at Rear Face of Block — N ⋅ m (ib ⋅ ft) 10350 (7634) EXHAUST SYSTEM Maximum Back Pressure at 1500 RPM (Standby Power) — mm Hg (in Hg) 51 (2) AIR INDUCTION SYSTEM Maximum Intake Air Restriction — kPa (in H₂O) 6.2 (25) • with Clean Filter Element — kPa (in H₂O) 3.7 (15) COOLING SYSTEM (Separate Circuit Aftercooling Required) — litre (US gal) 159 (42) Coolant Capacity — Engine — litre (US gal) 34 (9) Minimum Pressure Cap (for Cooling Systems with less than 2m (6 ft.) Static Head) — kPa (ps) 76 (11) Maximum Static Head of Coolant Above Engine Crank Centerline — m (ft) 18.3 (60) Jacket Water Circuit Requirements: Maximum Top Tank Temperature to Standby / Prime Power — "C ("F) 104 / 100 (220 / 212) <		17.86	(424.3)
Center of Gravity Above Crankshaft Centerline		28.36	(673.6)
Center of Gravity Above Crankshaft Centerline	Center of Gravity from Front Face of Block — mm (in)	1001	(39.4)
Maximum Static Loading at Rear Main Bearing	Center of Gravity Above Crankshaft Centerline	219	
EXHAUST SYSTEM — N ⋅ m (lb ⋅ ft) 10350 (7634) AIR INDUCTION SYSTEM — mm Hg (in Hg) 51 (2) AIR INDUCTION SYSTEM — kPa (in H₂O) 6.2 (25) Maximum Intake Air Restriction — kPa (in H₂O) 6.2 (25) • with Clean Filter Element — kPa (in H₂O) 3.7 (15) COOLING SYSTEM (Separate Circuit Aftercooling Required) — kPa (in H₂O) 3.7 (15) COOLING SYSTEM (Separate Circuit Aftercooling Required) — litre (US gal) 34 (9) Minimum Pressure Cap (for Cooling Systems with less than 2m [6 ft.] Static Head) — kPa (psi) 76 (11) Maximum Pressure Cap (for Cooling Systems with less than 2m [6 ft.] Static Head) — kPa (psi) 76 (11) Maximum Static Head of Coolant Above Engine Crank Centerline — m (ft) 18.3 (60) Jacket Water Circuit Requirements: — m (ft) 18.3 (60) Maximum Top Tank Temperature for Standby / Prime Power — "C ("F) 104 / 100 (220 / 2212) Thermostat (Modulating) Range — "C ("F) 49 (120) Maximum Inlet Water Temperature to Aftercoolers — "C ("F) 46 - 57 (1134	2500
EXHAUST SYSTEM Maximum Back Pressure at 1500 RPM (Standby Power) — mm Hg (in Hg) 51 (2) AIR INDUCTION SYSTEM — kPa (in H ₂ O) 6.2 (25) with Dirty Filter Element — kPa (in H ₂ O) 6.2 (25) • with Clean Filter Element — kPa (in H ₂ O) 3.7 (15) COOLING SYSTEM (Separate Circuit Aftercooling Required) Coolant Capacity — Engine — litre (US gal) 159 (42) — Aftercoolers — litre (US gal) 34 (9) Minimum Pressure Cap (for Cooling Systems with less than 2m [6 ft.] Static Head) — kPa (psi) 76 (11) Maximum Static Head of Coolant Above Engine Crank Centerline — have a (psi) 48 (7) Maximum Coolant Friction Head External to Engine — 1500 rpm — kPa (psi) 48 (7) Maximum Top Tank Temperature for Standby / Prime Power — °C (°F) 104 / 100 (220 / 212) Thermostat (Modulating) Range — °C (°F) 35 (5) Maximum Inlet Water Temperature to Aftercoolers @ 25 °C (77 °F) — °C (°F) 71 (160) The	ENGINE MOUNTING		
Maximum Back Pressure at 1500 RPM (Standby Power) — mm Hg (in Hg) 51 (2) AIR INDUCTION SYSTEM With Dirty Filter Element — kPa (in H₂O) 6.2 (25) • with Dirty Filter Element — kPa (in H₂O) 3.7 (15) COOLING SYSTEM (Separate Circuit Aftercooling Required) Coolant Capacity — Engine — litre (US gal) 159 (42) — Aftercoolers — litre (US gal) 34 (9) Minimum Pressure Cap (for Cooling Systems with less than 2m [6 ft.] Static Head) — kPa (psi) 76 (11) Maximum Static Head of Coolant Above Engine Crank Centerline — m (ft) 18.3 (60) Jacket Water Circuit Requirements: Maximum Coolant Friction Head External to Engine — 1500 rpm — kPa (psi) 48 (7) Maximum Top Tank Temperature for Standby / Prime Power — °C (°F) 104 / 100 (220 / 212) Thermostat (Modulating) Range — °C (°F) 82 - 93 (180 - 200) Aftercooler Circuit Requirements: Maximum Inlet Water Temperature to Aftercoolers @ 25 °C (77 °F) — °C (°F) 49 (120) Maximum Inlet Water Temperature to Aftercoolers — °C (°F)	Maximum Bending Moment at Rear Face of Block	10350	(7634)
AIR INDUCTION SYSTEM	EXHAUST SYSTEM		
Maximum Intake Air Restriction • with Dirty Filter Element	Maximum Back Pressure at 1500 RPM (Standby Power) — mm Hg (in Hg)	51	(2)
• with Dirty Filter Element	AIR INDUCTION SYSTEM		
• with Clean Filter Element	Maximum Intake Air Restriction		
COOLING SYSTEM (Separate Circuit Aftercooling Required) Coolant Capacity — Engine ————————————————————————————————————	• with Dirty Filter Element	6.2	(25)
Coolant Capacity Engine — litre (US gal) 159 (42) — Aftercoolers — litre (US gal) 34 (9) Minimum Pressure Cap (for Cooling Systems with less than 2m [6 ft.] Static Head) — kPa (psi) 76 (11) Maximum Static Head of Coolant Above Engine Crank Centerline — m (ft) 18.3 (60) Jacket Water Circuit Requirements: Maximum Coolant Friction Head External to Engine — 1500 rpm — kPa (psi) 48 (7) Maximum Top Tank Temperature for Standby / Prime Power — °C (°F) 104 / 100 (220 / 212) Thermostat (Modulating) Range — °C (°F) 82 - 93 (180 - 200) Aftercooler Circuit Requirements: Maximum Coolant Friction Head External to Engine — 1500 rpm — kPa (psi) 35 (5) Maximum Inlet Water Temperature to Aftercoolers — °C (°F) 49 (120) Maximum Inlet Water Temperature to Aftercoolers — °C (°F) 71 (160) Thermostat (Modulating) Range — °C (°F) 46 - 57 (115 - 135) LUBRICATION SYSTEM Oil Pressure @ Idle Speed — kPa (psi) 345-483 (50-70)	• with Clean Filter Element	3.7	(15)
— Aftercoolers — litre (US gal) 34 (9) Minimum Pressure Cap (for Cooling Systems with less than 2m [6 ft.] Static Head) — kPa (psi) 76 (11) Maximum Static Head of Coolant Above Engine Crank Centerline — m (ft) 18.3 (60) Jacket Water Circuit Requirements: Maximum Coolant Friction Head External to Engine — 1500 rpm — kPa (psi) 48 (7) Maximum Top Tank Temperature for Standby / Prime Power — °C (°F) 104 / 100 (220 / 212) Thermostat (Modulating) Range — °C (°F) 82 - 93 (180 - 200) Aftercooler Circuit Requirements: Maximum Coolant Friction Head External to Engine — 1500 rpm — kPa (psi) 35 (5) Maximum Inlet Water Temperature to Aftercoolers @ 25 °C (77 °F) — °C (°F) 49 (120) Maximum Inlet Water Temperature to Aftercoolers — °C (°F) 71 (160) Thermostat (Modulating) Range — °C (°F) 46 - 57 (115 - 135) LUBRICATION SYSTEM Oil Pressure @ Idle Speed — kPa (psi) 345 - 483 (50-70) Maximum Oil Temperature — °C (°F) 121 (250) Oil C	COOLING SYSTEM (Separate Circuit Aftercooling Required)		
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Minimum Pressure Cap (for Cooling Systems with less than 2m [6 ft.] Static Head)		34	
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Thermostat (Modulating) Range	Maximum Top Tank Temperature for Standby / Prime Power	104 / 100	(220 / 212)
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Oil Pressure @ Idle Speed		46 - 57	(115 - 135)
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			` '
Lotal System Capacity (with Combo Filter)	Total System Capacity (with Combo Filter)	195	(51.5)

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Type Injection System			Cummins HPI-	-PT
Maximum Restriction at PT Fuel I	jection Pump — with Clean Fuel Filter	— mm Hg (in Hg)	102	(4.0)
	— with Dirty Fuel Filter	— mm Hg (in Hg)	203	(8.0)
			38	(1.5)
Maximum Allowable Head on Inje	ctor Return Line (Consisting of Friction Hea	ad and Static Head) — mm Hg (in Hg)	229	(9.0)
Maximum Fuel Inlet Temperature			70	(160)
Maximum Fuel Flow to Injection P	ump	— litre / hr (US gph)	1515	(400)
Maximum Drain Flow		— litre / hr (US gph)	1460	(370)
ELECTRICAL SYSTEM				
Cranking Motor (Heavy Duty, Pos	tive Engagement)		24	
		— ohm	.002	
Minimum Recommended Battery	Capacity			
			1800	
			1800	
Cold Soak @ -18 °C to 0 °C (0 °F to 32 °F)		2200	
COLD START CAPABILITY	,			
		leater to Rated Speed — °C (°F)	TBD	(TBD)
•			-12	(10)
		Coolant Temperature)	10	(50)
PERFORMANCE DATA				
All data is based on: • Engi	e operating with fuel system, water pump.	lubricating oil pump, air cleaner and exhaust		
9		nator, fan, and optional driven components.		
	e operating with fuel corresponding to grad			
_	8046, Part 1, Standard Reference Condition	·		

Governed Engine Speed	— rpm
Engine Idle Speed	
Gross Engine Power Output	kW _m (BHP)
Brake Mean Effective Pressure	kPa (psi)
Piston Speed	— m / s (ft / min)
Friction Horsepower	— kW _m (HP)
Engine Jacket Water Flow at Stated Friction I	Head External to Engine:
4 psi Friction Head	— litre / s (US gpm)
Maximum Friction Head	— litre / s (US gpm)

Altitude

Estimated Free Field Sound Pressure Level of a Typical Generator Set;

Engine Data

Engine Aftercooler Data

Heat Rejection to Coolant...... kW_m (BTU / min) Aftercooler Water Flow at Stated Friction Head External to Engine:

- 2 psi Friction Head litre / s (US gpm)
- Maximum Friction Head..... litre / s (US gpm)

CTANDDY	/ DOWE	:D		
60 hz	<u>Y POWER</u> 50 hz			
	1	500		
	700	- 900		
	2145	(2875)		
	2848	()		
	9.5	(/		
	146	(196)		
Not	26.5	(420)		
Applicable	24.0	(380)		
for 1800 RPM				
Operation	2605	(EE1E)		
	485	(5515) (905)		
	6315	, ,		
	25.2:1			
	205 (11460)			
	620	(35215)		
	1515	(86205)		
	35	(2000)		
	545	(30785)		
	7.1	(112)		
	6.9	(109)		

Air Temperature : 25 °C (77 °F)

Relative Humidity : 30%

N.A. - Data is Not Available

N/A - Not Applicable to this Engine

+/- 0.25

93.4 (est.)

108 (est.)

TBD - To Be Determined

* This is the maximum heat rejection to fuel, which is at low load.

Barometric Pressure : 100 kPa (29.53 in Hg)

: 110 m (361 ft)

ENGINE MODEL: QSK60-G8 DATA SHEET: DS-6438-B DATE: 8 JUN 12 **CURVE NO.:** FR-6438