

SHENZHEN FUDIANKANG ENERGY CO., LTD FDK ENERGY CO., LTD GUANGZHOU SANQ DIESEL GENERATOR SET CO., LTD

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DATA SHEET

DIESEL GENERATOR 120KW MODEL#FDK-D120/H2 60HZ/1800RPM **DOOSAN MODEL: D1146T**



General Features:

- All qualified generator sets are subjected to a comprehensive performance test which includes 50% load, 70% load, 100% load, 110% load and to check, verify that all control systems, alarm and shut-down protection.
- Equipped with battery charger and 24V high performance maintenance-free lead-acid starting batteries and connecting
- Stainless galvanized zinc plates with strong corrosion-proof.
- Vibration isolators between the engine/alternator and base frame.
- Equipped with industrial silencer and flexible exhaust hose.
- Designed to comply with ISO8528/GB2820.
- Powered by Doosan engine and coupled with Stamford alternator.
- Water jacket preheater, oil heater and double air cleaner, etc. are available.

FDK Diesel Generator Set Data

| Genset Model | FDK-D120/H2 |
|--------------------------------|--------------|
| Prime Power | 110KW/138KVA |
| Standby Power | 120KW/150KVA |
| Output Frequency / Rated speed | 60Hz/1800rpm |
| Rated Voltage | 230V/400V |
| | |

| Engine Make | Doosan Korea |
|------------------|------------------|
| Engine Model | D1146T |
| Alternator model | Stamford UCI274D |
| Control System | DSE7320 |
| Phase | Three |

- (1) Prime power: The rating is available for an unlimited of annual operating hours in variable load applications, in accordance with ISO8528-1.A 10% overload is available for a period of 1 hour within 12-hour period of operation, in accordance with ISO 3046-1.
- (2) Standby power: The rating is applicable for supplying emergency power in variable load applications for up to 200 hours per year in accordance with ISO8528-1. Overload is not allowed.
- (3) Rated voltage: available with customer requirement.

(DETAILED in APPENDIX) Engine Specifications

| Engine Model | D1146T | |
|----------------------|----------------|--|
| Engine Manufacturer | Doosan (Korea) | |
| Cylinder quantity | 6 | |
| Cylinder Arrangement | In-line | |
| Cycle | Four stroke | |
| Aspiration | Turbo charged | |

| - | |
|-------------------------------|----------|
| Bore x Stroke (mm x mm) | 111×139 |
| Displacement | 8.071L |
| Compression Ratio | 16.8:1 |
| Prime power / Speed (KW/RPM) | 125/1800 |
| Standby power/ Speed (KW/RPM) | 138/1800 |
| Speed governor | RSV |





FDK reserves the right to change the specifications and designs without noice.



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|---------------------------------------|---------|-------------------------------|---------------------------|--|
| Piston Speed | 8.34m/s | Fuel Consumption at 100% load | 32.5 at 1800rpm | |
| Friction Energy Output | 24kw | (liters/hr) | | |
| Total Lubrication System Capacity (L) | 15.5 | Starter motor | DC24V | |
| Coolant Capacity (L) | 14 | Alternator | DC24V | |
| | • | Low idle | 800-1980RPM | |

Alternator Specifications

| Alternator model | UCI274D | Number of phase | 3 | |
|--------------------------|----------------------------|--------------------------|----------------------|--|
| Alternator manufacturer | STAMFORD | Rated voltage | 440V (Available with | |
| Exciter type | Single bearing, Brushless, | | custom requirements) | |
| | Self-excited | Power factor | 0.8 | |
| Rated output prime power | 138 KVA | Voltage regulation NL-FL | ≤±1% | |
| Rated speed | 1800 rpm | Insulation grade | Н | |
| Rated frequency | 60Hz | Protection grade | IP23 | |

Alternator option: Leroy Somer, MECC, Marathon, Engga, Faraday

Control System DSE7320 (DETAILED in INSTRUCTION)

DSE7320 is an advanced control module based on micro-processor, containing all necessary functions for protection of the genset and the breaker control. It can monitor the mains supply, breaker control and automatically start the engine when the mains are abnormal. Accurately measure various operational parameters and display all values and alarms information on the LCD. In addition, the control module can automatically shut down the engine and indicate the engine failure.

FEATURES

- Microprocessor control, with high stability and credibility.
- Monitoring and measuring operational parameters of the mains supply and genset.
- Indicating operation status, fault conditions, all parameters and alarms.
- Multiple protections; multiple parameters display, like pressure, temp. etc.
- Manual, automatic and remote work mode selectable.
- Real time clock for time and date display, overall runtime display, 250 log entries.
- Overall power output display.
- Integral speed/frequency detecting, telling status of start, rated operation, overspeed etc.
- Communication with PC via RS485 OR RS232 interface, using MODBUS protocol.

Soundproof Enclosure Specification

FDK silent generator is designed by professional acoustic engineers based on years of experience. Now we can make the noise of the generator less than 80-85dB(A) at 1m, or 70-75dB(A) at 7m, 60-65dB(A) at 15m.

- Multi-way air intake and exhaust guarantee the power performance of the generator.
- Large-scale impedance combined type silencer effectively reduce noise of the generator.
- Internal high performance rubber damper and flexible materials reduce vibration.
- Base mounted fuel tank supports the generator running for 8 hours.





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Optional

| Gen | erator set | Alternator | | Low environment Temp | | ATS | |
|-----|--------------------------|------------|---------------------|----------------------|----------------|-----|-------------------|
| | Open generator set | | Stamford | | Water heater | | CHINT |
| | Silent generator set | | Marathon | | Oil heater | | SCHNEIDER |
| | Trailer generator set | | Mecc Alte | | Battery heater | | ABB |
| | ABB MCCB circuit breaker | | Leroy Somer | | | | |
| | | | Farady | | | | |
| | | | Engga | | | | |
| Fue | system | Con | Control system | | age | Syn | chronized system |
| | 12hrs base tank | | AMF function | | 415/240V | | CHINT Cabinet |
| | 24hrs base tank | | ATS control cabinet | | 400/230V | | SCHNEIDER Cabinet |
| | Dual wall base fuel tank | | DSE7320 | | 380/220V | | DSE8610 Module |
| | Outside fuel tank | | DSE7510 | | 220/127V | | COMAQ Module |
| | | | GU620A | | 200/115V | П | DEIF Module |

Dimension & Weight Open

| Overall Size: | 2350×850×1350 |
|---------------|---------------|
| L×W×H (mm) | |
| Weight (kg) | 1560 |

Soundproof Version

| Overall Size: | 3300×1100×1900 |
|---------------|----------------|
| LxWxH (mm) | |
| Weight (kg) | 2000 |

Sales Promises

- FDK provides a full line of brand new and high quality products. Each and every unit is strictly factory tested before shipment.
- Quality warranty is according to our standard conditions: 12 months from BL date or 1000 running hours, whichever comes
- Service and parts are available from FDK or distributors in your location.
- FDK guarantee use BRAND NEW & GENUINE MACHINE.



DOOSAN INFRACORE GENERATOR ENGINE

D1146T

| Ratings | Gross Engine Output | | Net Engine Output | | |
|---------------|---------------------|---------|-------------------|---------|--|
| (kWm/PS) | Standby Prime | | Standby | Prime | |
| 1500rpm(50Hz) | 118/160 | 107/145 | 114/155 | 103/140 | |
| 1800rpm(60Hz) | 138/187 | 125/170 | 131/177 | 118/160 | |



Ratings Definitions

The power ratings of Emergency Standby and Prime are in accordance with ISO 8528.

Fuel Stop power in accordance with ISO 3046.

<u>STANDBY POWER RATING</u> is applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. A standby rated engine should be sized for a maximum of an 80% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating.

<u>PRIME POWER RATING</u> is available for an unlimited number of hours per year in variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 250 hours. The Total operating time at 100% Prime Power shall not exceed 500 hours per year. A 10% overload capability is available for a period of 1 hour withing a 12 hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hous per year

© GENERAL ENGINE DATA

| ○ Engine Model | D1146T |
|--|--|
| ○ Engine Type | 4-Cycle, In-line, 6-Cylinder Diesel, Turbo charged |
| ○ Bore x stroke | 111 x 139 mm |
| ○ Displacement | 8.071 liters |
| ○ Compression ratio | 16 Q · 1 |
| ○ Rotation | Counter clockwise viewed from Flywheel |
| ○ Firing order | 1-5-3-6-2-4 |
| O Injection timing | 16°±1° BTDC |
| O Dry weight | 780kg(with Fan) |
| ○ Dimension (LxWxH) | 1.276 x 823 x 1.079 mm |
| ○ Fly wheel housing | |
| ○ Fly wheel | CIUICH INO. LL 1/ZIVI |
| ○ Number of teeth on flywheel | 140 |
| © ENGINE MOUNTING | |
| Maximum Bending Moment at Rear Face to Block | 1325 N · M |
| © EXHAUST SYSTEM | |
| Maximum Back Pressure | 5.9 kPa |
| O AIR INDUCTION SYSTEM | |
| Maximum Intake Air Restriction | |
| . With Clean Filter Element | 2.16 kPa |
| . With Dirty Filter Element | 6.23 kPa |
| O Max. static pressure after Radiator | 0.125 kPa |



© COOLING SYSTEM

| © COOLING STSTEM | |
|---|---|
| Water circulation by centrifugal pump on engine. | |
| ○ Cooling method | Fresh water forced circulation |
| ○ Coolant capacity | Engine Only: Approx. 14 lit., With Radiator: Approx 34 lit.(standard) |
| ○ Coolant flow rate | liters / min |
| ○ Pressure Cap | Max. 49 kPa |
| ○ Water Temperature | |
| - Maximum for standby and Prime | 103℃ |
| - Before start of full load | 40.0℃ |
| ○ Water pump | Centrifugal type driven by belt |
| ○ Thermostat Type and Range | Wax – pellet type, Opening temp. 71°C , Full open temp. 85°C |
| ○ Cooling fan | Blower type, steel , 590 mm diameter, 6 blade |
| Max. external coolant system restriction | Not Available |
| UBRICATION SYSTEM | THOU TWO HOLD IN THE |
| | colling in coaling water circuit of engine |
| Force-feed lubrication by gear pump, lubricating oil of | |
| ○ Lub. Method | Fully forced pressure feed type |
| ○ Oil pump | Gear type driven by crank-shaft gear |
| ○ Oil filter | Full flow, cartridge type |
| Oil capacity | Max. 15.5 liters , Min. 12 liters |
| ○ Lub oil pressure | Idle Speed : Min 100 kPa |
| | Governed Speed : Min 250 kPa |
| Maximum oil temperature | 120℃ |
| ○ Angularity limit | Front down 10 deg , Front up 10 deg , Side to side 22.5 deg |
| ○ Lubrication oil | Refer to Operation Manual |
| ○ FUEL SYSTEM | |
| Bosch type in-line pump with integrated, electromagne | etic actuator. |
| ○ Injection pump | Zexel in-line "AD" type |
| ○ Governor | RSV type (all speed control) |
| ○ Speed drop | G2 Class (ISO 8528) |
| ○ Feed pump | Mechanical type in injourno |
| ○ Injection nozzle | Multi hole type |
| | 21.0 MPa |
| ○ Fuel filter | 21.0 MPa Full flow, cartridge type with water drain valve. |
| ○ Maximum fuel inlet restriction | 10 kPa |
| ○ Maximum fuel return restriction | |
| ○ Fuel feed nump Canacity | 175 liters / hr |
| ↑ I lead fuel | Diesel fuel oil |
| © ELECTRICAL SYSTEM | Dieser fact on |
| Battery Charging Alternator | 28.5V x 45A alternator |
| ○ Voltage regulator | Built-in type IC regulator |
| Starting motor | 24V x 4.5 kW |
| ○ Battery Voltage | 24V |
| ○ Battery Capacity | 100 Ah (recommended) |
| | |



O VALVE SYSTEM

| ○ Туре | Overhead valve type | | | | |
|----------------------|----------------------------------|--|--|--|--|
| Number of valve | Intake 1, exhaust 1 per cylinder | | | | |
| Valve lashes at cold | Intake 0.3mm , Exhaust 0.3mm | | | | |
| Valve timing | | | | | |
| | Opening Close | | | | |
| Intake valve | 16 deg. BTDC 36 deg. ABDC | | | | |
| Exhaust valve | 46 deg. BBDC 14 deg. ATDC | | | | |

| O PERFORMANCE DATA | | Prime Power | | Standby Power | |
|---|------------------|---------------------------|-------|---------------|-------|
| ○ Governed Engine speed | rpm | 1500 | 1800 | 1500 | 1800 |
| ○ Engine Idle Speed | rpm | 800 | 800 | 800 | 800 |
| ○ Over speed limit | rpm | 1650 | 1980 | 1650 | 1980 |
| ○ Gross Engine Power Output | kW | 107 | 125 | 118 | 138 |
| | ps | 145 | 170 | 160 | 187 |
| ○ Break Mean effective pressur | ∙є Мра | 1.06 | 1.03 | 1.17 | 1.14 |
| ○ Mean Piston Speed | m/s | 6.95 | 8.34 | 6.95 | 8.34 |
| ○ Friction Horsepower | kW | 18 | 24 | 18 | 24 |
| | ps | 24.47 | 32.63 | 24.47 | 32.63 |
| Specific fuel consumption | | | | | |
| 25% load | liters/hr | 8.2 | 11.4 | 8.6 | 11.9 |
| 50% load | liters/hr | 13.6 | 18.1 | 14.3 | 19.6 |
| 75% load | liters/hr | 19.5 | 24.9 | 20.4 | 27.3 |
| 100% load | liters/hr | 25.9 | 32.5 | 27.0 | 35.1 |
| ○ Maximum Lube oil consumpti | c g/h | 101.5 | 119 | 112 | 130.9 |
| ○ Fan Power | kW | 4 | 7 | 4 | 7 |
| ○ Exhaust Noise at 1m Horizon | tally from Cente | erline of Exhaust Pipe di | sta | | |
| (without Fan) | dB(A) | 93.9 | 95.5 | 93.9 | 95.5 |

The all data and the specific fuel consumption are based on ISO 3046/1, Standard reference conditions are in accordance v 298 K(25° Celsius) air temperature, 100kPa(1000mbar) air pressure, 60% relative humidity, 110m(361ft) altitude.

Operation At Elevated Temperature And Altitude: The engine may be operated at :

1800 rpm & 1500rpm up to 750~ 1000m and 30°C without power deration

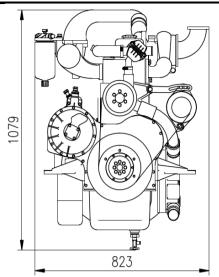
For sustained operation above these conditions, derate by 3% per 304m , and $\,$ 2% per 11 $\,$ °C

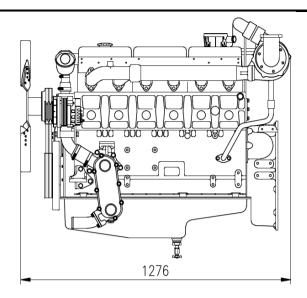
| Engine Data with Dry Type Exhaust Manifold | | | | | | | |
|--|------------|-------|-------|-------|-------|--|--|
| Intake Air Flow | m3/min | 11.78 | 17.71 | 12.40 | 18.43 | | |
| ○ Exhaust gas temp. after turb | o. °C | _ | 470 | _ | - | | |
| ○ Exhaust Gas Flow | m3/min | _ | 25.7 | _ | - | | |
| ○ Heat Rejection to Exhaust | kW | 91.3 | 114.5 | 95.1 | 123.7 | | |
| ○ Heat Rejection to Coolant | kW | 39.7 | 49.8 | 41.4 | 53.8 | | |
| ○ Heat Rejetion to Intercooler | kW | - | - | - | - | | |
| ○ Radiated Heat to Ambient | kW | 9.3 | 11.6 | 9.7 | 12.5 | | |
| ○ Cooling water circulation | liters/min | 130 | 150 | 130 | 150 | | |
| ○ Cooling fan air flow | m3/min | 200 | 230 | 200 | 230 | | |

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◆ ENGINE DIMENSION





♦ CONVERSION TABLE

in. = mm x 0.0394

 $PS = kW \times 1.3596$

 $psi = kg/cm2 \times 14.2233$

in3 = lit. x 61.02

 $hp = PS \times 0.98635$

 $lb = kg \times 2.20462$

 $kW = Kcal/sec \times 0.239$

 $lb/ft = N.m \times 0.737$

U.S. gal = lit. x = 0.264

kW = 0.2388 kcal/s

 $lb/PS.h = g/kW.h \times 0.00162$

 $cfm = m^3/min \times 35.336$

Mpa = Pa x 1000 = bar x 10

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Speccifications are subject to change without prior notice

