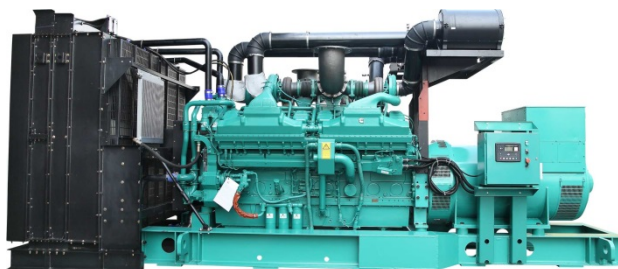


DATA SHEET

DIESEL GENERATOR 600KW
MODEL#FDK-CC600E/H2
60HZ/1800RPM
CUMMINS MODEL: QSK19-G3



General Features:

- ♦ All qualified generator sets are subjected to a comprehensive performance test which includes 50% load, 70% load, 100% load, 110% load and to check, verify that all control systems, alarm and shut-down protection.
- ♦ Equipped with battery charger and 24V high performance maintenance-free lead-acid starting batteries and connecting cables.
- ♦ Stainless galvanized zinc plates with strong corrosion-proof.
- ♦ Vibration isolators between the engine/alternator and base frame.
- ♦ Equipped with industrial silencer and flexible exhaust hose.
- ♦ Designed to comply with ISO8528/GB2820.
- ♦ Powered by Cummins engine and coupled with Stamford alternator.
- ♦ Water jacket preheater, oil heater and double air cleaner, etc. are available.

FDK Diesel Generator Set Data

Genset Model	FDK-CC600E/H2
Prime Power	540KW/675KVA
Standby Power	600KW/750KVA
Output Frequency / Rated speed	60Hz/1800rpm
Rated Voltage	230V/400V

Engine Make	Cummins CHINA
Engine Model	QSK19-G3
Alternator model	Stamford HCI544E
Control System	DSE7320
Phase	Three

(1) **Prime power:** The rating is available for an unlimited of annual operating hours in variable load applications, in accordance with ISO8528-1.A 10% overload is available for a period of 1 hour within 12-hour period of operation, in accordance with ISO 3046-1.

(2) **Standby power:** The rating is applicable for supplying emergency power in variable load applications for up to 200 hours per year in accordance with ISO8528-1. Overload is not allowed.

(3) **Rated voltage:** available with customer requirement.

Engine Specifications (DETAILED in APPENDIX)

Engine Model	QSK19-G3
Engine Manufacturer	Cummins CHINA CCEC
Cylinder quantity	6
Cylinder Arrangement	In-line
Cycle	4

Aspiration	Turbo-charged
Bore x Stroke (mm x mm)	159x159
Displacement	19L
Compression Ratio	15.01
Prime power / Speed (KW/RPM)	608kw/1500
Standby power/ Speed (KW/RPM)	669kw/1500



ISO9001:2008

FDK reserves the right to change the specifications and designs without notice.

Type Injection System	Cummins MCRS	Fuel Consumption at 100% load (g/KWh)	217 at 1800rpm
Piston Speed	9.5m/s	Starter motor	24V
Friction Energy Output	59kw	Low idle	700-900pm
Total Lubrication System Capacity (L)	84.4	Coolant Capacity (L)	41.6

Alternator Specifications

Alternator model	HCI544E	Number of phase	3
Alternator manufacturer	STAMFORD	Rated voltage	440V (Available with custom requirements)
Exciter type	Single bearing, Brushless, Self-excited	Power factor	0.8
Rated output prime power	681KVA	Voltage regulation NL-FL	≤±1%
Rated speed	1800 rpm	Insulation grade	H
Rated frequency	60Hz	Protection grade	IP23

Alternator option: Leroy Somer, MECC, Marathon, Engga, Faraday

Control System DSE7320 (DETAILED in INSTRUCTION)

DSE7320 is an advanced control module based on micro-processor, containing all necessary functions for protection of the genset and the breaker control. It can monitor the mains supply, breaker control and automatically start the engine when the mains are abnormal. Accurately measure various operational parameters and display all values and alarms information on the LCD. In addition, the control module can automatically shut down the engine and indicate the engine failure.

FEATURES

- ♦ Microprocessor control, with high stability and credibility.
- ♦ Monitoring and measuring operational parameters of the mains supply and genset.
- ♦ Indicating operation status, fault conditions, all parameters and alarms.
- ♦ Multiple protections; multiple parameters display, like pressure, temp. etc.
- ♦ Manual, automatic and remote work mode selectable.
- ♦ Real time clock for time and date display, overall runtime display, 250 log entries.
- ♦ Overall power output display.
- ♦ Integral speed/frequency detecting, telling status of start, rated operation, overspeed etc.
- ♦ Communication with PC via RS485 OR RS232 interface, using MODBUS protocol.

Soundproof Enclosure Specification

FDK silent generator is designed by professional acoustic engineers based on years of experience. Now we can make the noise of the generator less than 80-85dB(A) at 1m, or 70-75dB(A) at 7m, 60-65dB(A) at 15m.

FEATURES

- ♦ Multi-way air intake and exhaust guarantee the power performance of the generator.
- ♦ Large-scale impedance combined type silencer effectively reduce noise of the generator.
- ♦ Internal high performance rubber damper and flexible materials reduce vibration.
- ♦ Base mounted fuel tank supports the generator running for 8 hours.



ISO9001:2008

FDK reserves the right to change the specifications and designs without notice.

Optional

Generator set	Alternator	Low environment Temp	ATS
<input type="checkbox"/> Open generator set <input type="checkbox"/> Silent generator set <input type="checkbox"/> Trailer generator set <input type="checkbox"/> ABB MCCB circuit breaker	<input type="checkbox"/> Stamford <input type="checkbox"/> Marathon <input type="checkbox"/> Mecc Alte <input type="checkbox"/> Leroy Somer <input type="checkbox"/> Farady <input type="checkbox"/> Engga	<input type="checkbox"/> Water heater <input type="checkbox"/> Oil heater <input type="checkbox"/> Battery heater	<input type="checkbox"/> CHINT <input type="checkbox"/> SCHNEIDER <input type="checkbox"/> ABB
Fuel system	Control system	Voltage	Synchronized system
<input type="checkbox"/> 12hrs base tank <input type="checkbox"/> 24hrs base tank <input type="checkbox"/> Dual wall base fuel tank <input type="checkbox"/> Outside fuel tank	<input type="checkbox"/> AMF function <input type="checkbox"/> ATS control cabinet <input type="checkbox"/> DSE7320 <input type="checkbox"/> DSE7510 <input type="checkbox"/> GU620A	<input type="checkbox"/> 415/240V <input type="checkbox"/> 400/230V <input type="checkbox"/> 380/220V <input type="checkbox"/> 220/127V <input type="checkbox"/> 200/115V	<input type="checkbox"/> CHINT Cabinet <input type="checkbox"/> SCHNEIDER Cabinet <input type="checkbox"/> DSE8610 Module <input type="checkbox"/> COMAQ Module <input type="checkbox"/> DEIF Module

Dimension & Weight

Open

Overall Size: LxWxH (mm)	3450x1620x2120
Weight (kg)	5200

Soundproof Version

Overall Size: LxWxH (mm)	5000x1900x2250
Weight (kg)	7600

Sales Promises

- ◆ FDK provides a full line of brand new and high quality products. Each and every unit is strictly factory tested before shipment.
- ◆ Quality warranty is according to our standard conditions: 12 months from BL date or 1000 running hours, whichever comes first.
- ◆ Service and parts are available from FDK or distributors in your location.
- ◆ FDK guarantee use **BRAND NEW & GENUINE MACHINE.**





Cummins Inc.

Columbus, Indiana 47202-3005

Engine Data Sheet

Basic Engine Model:
QSK19-G3 NR2

Curve Number:
FR-4446

G-DRIVE
QSK
1

Engine Critical Parts List:
CPL:1485

Date:
5Oct07

Displacement : **19.0 L (1159 in.³)**

Bore : **159 mm (6.25 in.)** Stroke : **159 mm (6.25 in.)**

No. of Cylinders : **6**

Aspiration : **Turbocharged and Air to Air Aftercooled**

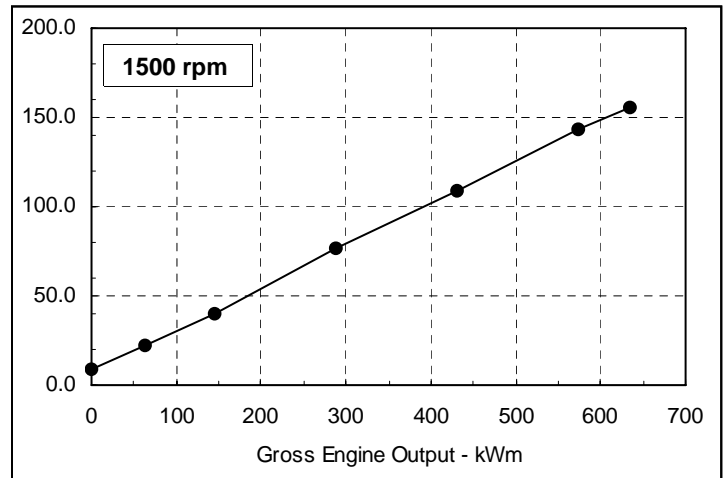
Emissions : **Refer to Emission Data Sheet for Details.**

Engine Speed	Standby Power		Prime Power		Continuous Power	
	rpm	kWm	hp	kWm	hp	kWm
1500	634	850	574	770	336	450
1800	669	897	608	815	500	670

Engine Performance Data @ 1500 rpm

OUTPUT POWER			FUEL CONSUMPTION			
%	kWm	hp	kg/ kWm-h	lb/ hp-h	litre/ hour	US gal/ hour
STANDBY POWER						
100	634	850	0.209	0.344	156	41.2
PRIME POWER						
100	574	770	0.212	0.349	143	37.8
75	431	578	0.215	0.353	109	28.7
50	287	385	0.228	0.375	77	20.3
25	144	193	0.238	0.392	40	10.6
CONTINUOUS POWER						
100	336	450	0.223	0.367	88	23.2

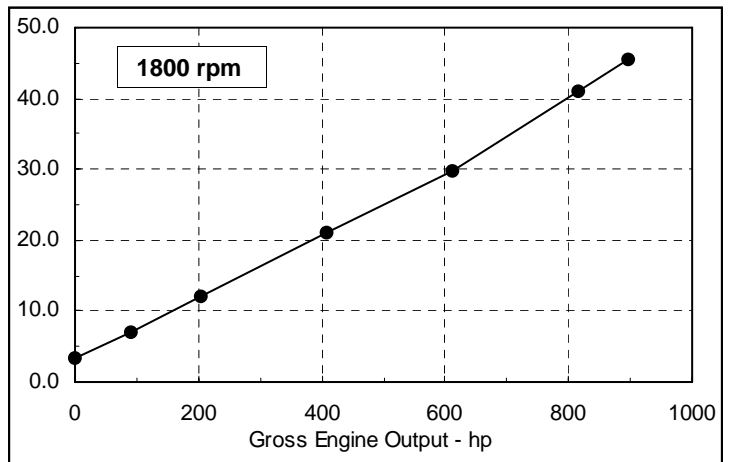
litre/hour



Engine Performance Data @ 1800 rpm

OUTPUT POWER			FUEL CONSUMPTION			
%	kWm	hp	kg/ kWm-h	lb/ hp-h	litre/ hour	US gal/ hour
STANDBY POWER						
100	669	897	0.218	0.359	172	45.4
PRIME POWER						
100	608	815	0.217	0.357	155	41.0
75	456	611	0.211	0.346	113	29.8
50	304	408	0.225	0.370	80	21.2
25	152	204	0.259	0.426	46	12.2
CONTINUOUS POWER						
100	500	670	0.212	0.348	125	32.9

US gallons/hour



CONVERSIONS: (litres = US Gal x 3.785) (US Gal = litres x 0.2642)

These guidelines have been formulated to ensure proper application of generator drive engines in A.C. generator set installations. **STANDBY POWER RATING:** Applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the Standby Power rating. This rating should be applied where reliable utility power is available. A Standby rated engine should be sized for a maximum of an 80% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating. Standby ratings should never be applied except in true emergency power outages. Negotiated power outages contracted with a utility company are not considered an emergency. **PRIME POWER RATING:** Applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories: **UNLIMITED TIME RUNNING PRIME POWER:** Prime Power is available for an unlimited number of hours per year in a variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 250 hours. The total operating time at 100% Prime Power shall not exceed 500 hours per year. A 10% overload capability is available for a period of 1 hour within a 12-hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year. **LIMITED TIME RUNNING PRIME POWER:** Limited Time Prime Power is available for a limited number of hours in a non-variable load application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime Power rating. The customer should be aware, however, that the life of any engine will be reduced by this constant high load operation. Any operation exceeding 750 hours per year at the Prime Power rating should use the Continuous Power rating. **CONTINUOUS POWER RATING:** Applicable for supplying utility power at a constant 100% load for an unlimited number of hours per year. No overload capability is available for this rating.

Data Subject to Change Without Notice

Reference AEB 10.47 for determining Electrical Output.

Data shown above represent gross engine performance capabilities obtained and corrected in accordance with ISO-3046 conditions of 100 kPa (29.53 in Hg) barometric pressure [110 m (361 ft) altitude], 25 °C (77 °F) air inlet temperature, and relative humidity of 30% with No. 2 diesel or a fuel corresponding to ASTM D2. Derates shown are based on 10/15 in H₂O air intake restriction @ 1500/1800 rpm and 2 in Hg exhaust back pressure.

The fuel consumption data is based on No. 2 diesel fuel weight at 0.85 kg/litre (7.1 lbs/US gal). Power output curves are based on the engine operating with fuel system, water pump and lubricating oil pump; not included are battery charging alternator, fan, optional equipment and driven components.

Data Status: **Limited Production**

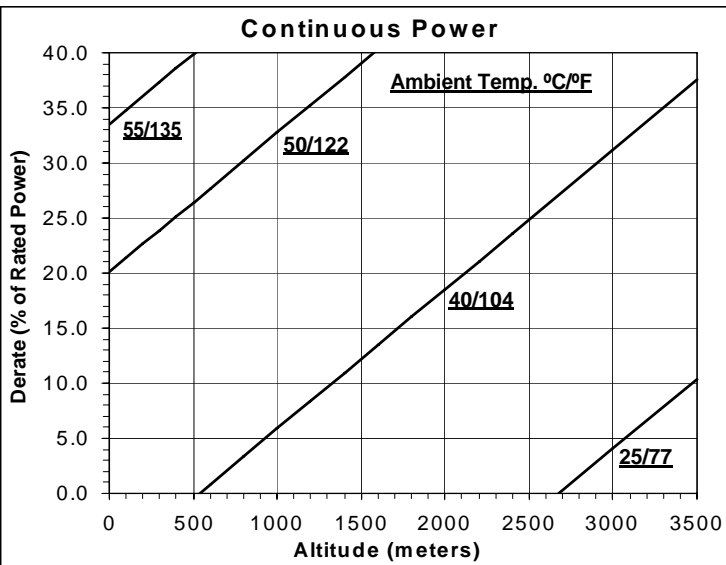
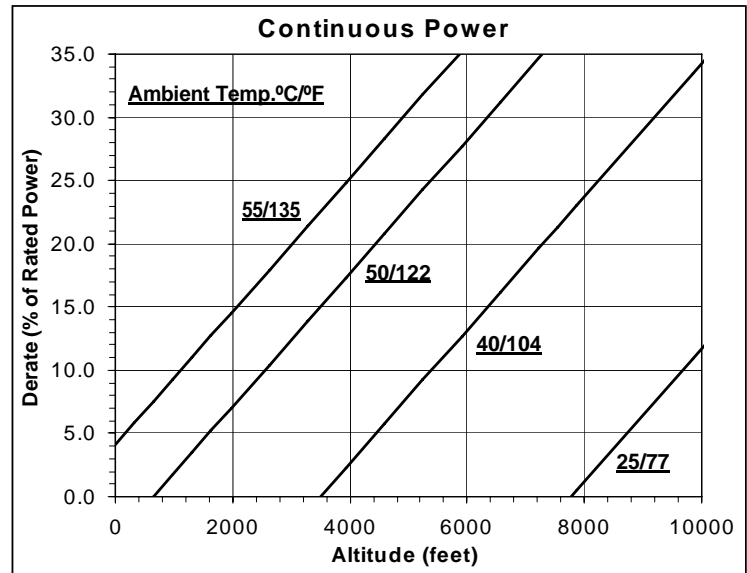
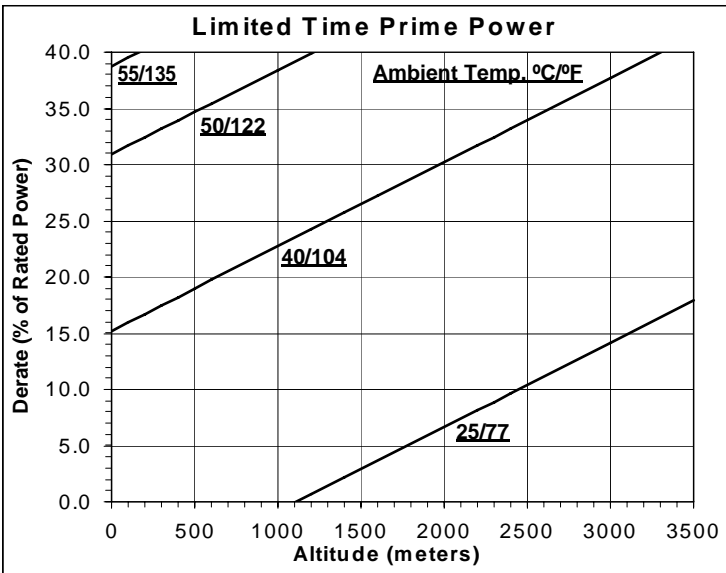
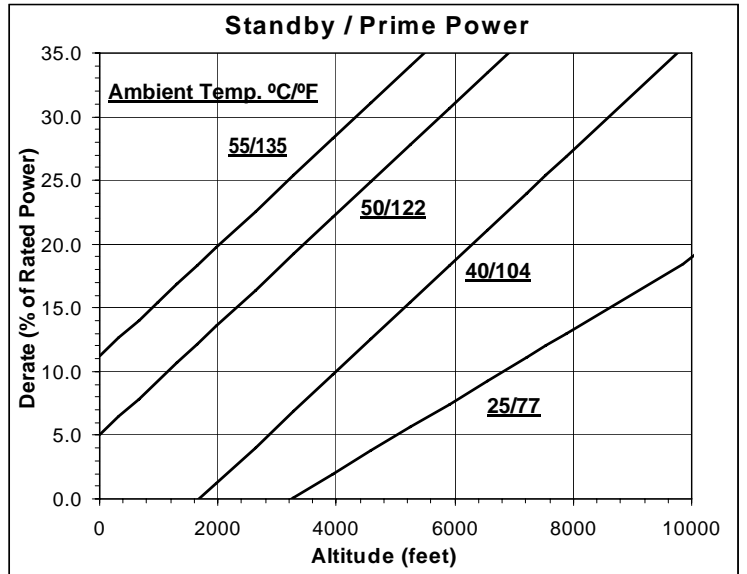
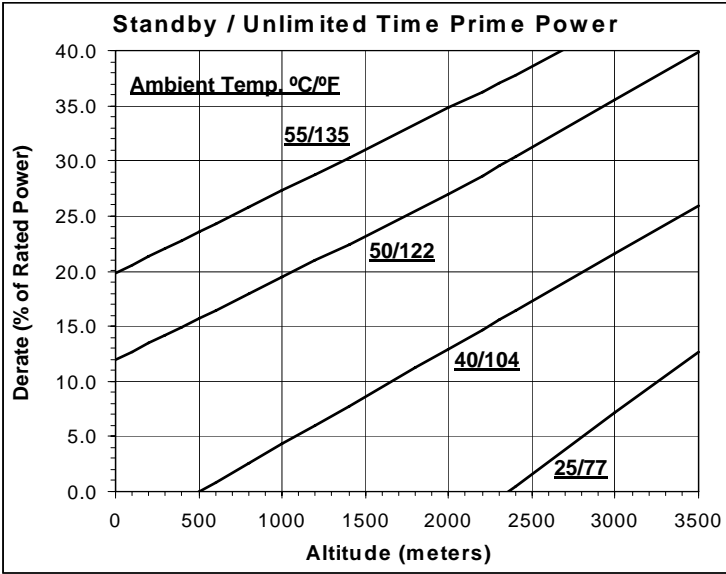
Data Tolerance: ± 5%

Chief Engineer:


www.tdkenergy.com

1500 rpm Derate Curves

1800 rpm Derate Curves



Operation at Elevated Temperature and Altitude:

For **Standby/Unlimited Time Prime Operation** above these conditions, derate by an additional 3.3% per 300 m (1000 ft), and 16% per 10 °C (18 °F).
 For **Limited Time Prime Power Operation** above these conditions, derate by an additional 2.3% per 300 m (1000 ft), and 16% per 10 °C (18 °F).
 For **Continuous Operation** above these conditions, derate by an additional 3.8% per 300 m (1000 ft), and 27% per 10 °C (18 °F).

Operation at Elevated Temperature and Altitude:

For **Standby/Prime Operation** above these conditions, derate by an additional 4.3% per 300 m (1000 ft), and 12.4% per 10 °C (18 °F).
 For **Continuous Operation** above these conditions, derate by an additional 5.2% per 300 m (1000 ft), and 15% per 10 °C (18 °F).

Cummins Inc. Engine Data Sheet

ENGINE MODEL : QSK19-G3 NR2

CONFIGURATION NUMBER : D193103GX03

DATA SHEET : DS-4446

DATE : 5Oct07

PERFORMANCE CURVE : FR-4446

INSTALLATION DIAGRAM

- Fan to Flywheel: 4953720

CPL NUMBER

- Engine Critical Parts List: 1485

GENERAL ENGINE DATA

Type	4-Cycle; In-line; 6-Cylinder Diesel
Aspiration	Turbocharged and Air to Air Aftercooled
Bore x Stroke	6.25 x 6.25 (159 x 159)
Displacement	1159 (19.0)
Compression Ratio	15.0:1
Dry Weight (approximate)	
Fan to Flywheel Engine	— lb (kg) 4190 (1900)
Wet Weight (approximate)	
Fan to Flywheel Engine	— lb (kg) 4350 (1973)
Moment of Inertia of Rotating Components	
• with FW 4023 Flywheel	— lb _m • ft ² (kg • m ²) 194.6 (8.2)
Center of Gravity from Rear Face of Block	— in (mm) 23.55 (598.2)
Center of Gravity Above Crankshaft Centerline	— in (mm) 11.1 (281.9)
Maximum Static Loading at Rear Main Bearing	— lb (kg) 2000 (908)

ENGINE MOUNTING

Maximum Bending Moment at Rear Face of Block	— lb • ft (N • m) 1000 (1356)
--	---

EXHAUST SYSTEM

Maximum Back Pressure - 1500/1800 rpm	— in Hg (kPa) 2.3/3 (7.8/10.2)
---	--

AIR INDUCTION SYSTEM

Maximum Intake Air Restriction	
• with Dirty Filter Element	— in H ₂ O (mm H ₂ O) 25 (635)
• with Clean Filter Element	— in H ₂ O (mm H ₂ O) 15 (381)

COOLING SYSTEM

Jacket Water Circuit Requirements

Coolant Capacity — Engine Only	— US gal (litre) 11 (41.6)
Maximum Static Head of Coolant Above Engine Crank Centerline	— ft (m) 60 (18.3)
Standard Thermostat (Modulating) Range	— °F (°C) 181 - 203 (83 - 95)
Minimum Pressure Cap	— psi (kPa) 15 (103)
Maximum Top Tank Temperature for Standby / Prime Power	— °F (°C) 220/212 (104/100)
Maximum Coolant Friction Head External to Engine	— psi (kPa) 5 (35)

Charge Air Cooler Requirements

Maximum Temp. Rise Between Engine Air Intake and Intake Manifold - 1500/1800 rpm	— °F (°C) 38/53 (21/29)
Maximum Air Pressure Drop from Turbo Air outlet to Intake Manifold - 1500/1800 rpm	— in Hg (kPa) 3/4 (10.2/13.5)
Maximum Intake Manifold Temperature @ 77 °F (25 °C) Ambient - 1500/1800 rpm	— °F (°C) 115/130 (46/54)
Maximum Intake Manifold Temperature for Engine Protection (Warning Threshold)	— °F (°C) 180 (82)

LUBRICATION SYSTEM

Oil Pressure @ Idle Speed	— psi (kPa) 20 (138)
@ Governed Speed	— psi (kPa) 40 - 60 (276 - 414)
Maximum Oil Temperature	— °F (°C) 250 (121)
Oil Capacity with OP 4084 Oil Pan : High - Low	— US gal (litre) 19 - 17 (72 - 64)
Total System Capacity (Including Combo Filter)	— US gal (litre) 22.3 (84.4)

FUEL SYSTEM

Type Injection System		Cummins MCRS
Maximum Restriction at Lift Pump (clean/dirty filter)	— in Hg (mm Hg)	5/9 (127/228)
Maximum Allowable Head on Injector Return Line (Consisting of Friction Head and Static Head)	— in Hg (mm Hg)	10 (254)
Maximum Fuel Flow to Injector Pump	— US gph (litre/hr)	102 (386)
Maximum Return Fuel Flow	— US gph (litre/hr)	66 (250)
Maximum Fuel Inlet Temperature.....	— °F (°C)	160 (71)

ELECTRICAL SYSTEM

Cranking Motor (Heavy Duty, Positive Engagement)	— volt	24
Battery Charging System, Negative Ground	— ampere	35
Maximum Allowable Resistance of Cranking Circuit	— ohm	0.002
Minimum Recommended Battery Capacity		
• Cold Soak @ 50 °F (10 °C) and Above.....	— °F CCA	600
• Cold Soak @ 32 °F to 50 °F (0 °C to 10 °C)	— °F CCA	640
• Cold Soak @ 0 °F to 32 °F (-18 °C to 0 °C)	— °F CCA	900

COLD START CAPABILITY

Minimum Ambient Temperature for Aided (with Coolant Heater) Cold Start within 10 seconds	— °F (°C)	(TBD)
Minimum Ambient Temperature for Unaided Cold Start	— °F (°C)	10 (-12)

PERFORMANCE DATA

- All data is based on:
- Engine operating with fuel system, water pump, lubricating oil pump, air cleaner and exhaust silencer; not included are battery charging alternator, fan, and optional driven components.
 - Engine operating with fuel corresponding to grade No. 2-D per ASTM D975.
 - ISO 3046, Part 1, Standard Reference Conditions of:

Barometric Pressure	: 100 kPa (29.53 in Hg)	Air Temperature	: 25 °C (77 °F)
Altitude	: 110 m (361 ft)	Relative Humidity	: 30%

Steady State Stability Band at Any Constant Load	— %	+/- 0.25
Estimated Free Field Sound Pressure Level of a Typical Generator Set:		
Excludes Exhaust Noise; at Rated Load and 7 m (23 ft); 1800 RPM/1500 RPM.....	— dBA	93.3/90.2
Exhaust Noise at 1 m Horizontally from Centerline of Exhaust Pipe Outlet Upwards at 45°; 1800 RPM/1500 RPM.....	— dBA	118.9/118

Governed Engine Speed	RPM
Engine Idle Speed	RPM
Gross Engine Power Output.....	hp (kW _m)
Brake Mean Effective Pressure.....	psi (kPa)
Piston Speed	ft/min (m/s)
Friction Horsepower	hp (kW _m)
Engine Water Flow at Stated Friction Head External to Engine:	
• 3.0 psi Friction Head.....	US gpm (litre/s)
• Maximum Friction Head.....	US gpm (litre/s)

	STANDBY		PRIME POWER	
	60 hz	50 hz	60 hz	50 hz
Governed Engine Speed	1800	1500	1800	1500
Engine Idle Speed	700 - 900	700 - 900	700 - 900	700 - 900
Gross Engine Power Output.....	897 (669)	850 (634)	815 (608)	770 (574)
Brake Mean Effective Pressure.....	343 (2365)	389 (2682)	312 (2150)	353 (2434)
Piston Speed	1875 (9.5)	1562 (7.9)	1875 (9.5)	1562 (7.9)
Friction Horsepower	79 (59)	57 (43)	79 (59)	57 (43)
Engine Water Flow at Stated Friction Head External to Engine:				
• 3.0 psi Friction Head.....	196 (12.4)	162 (10.2)	196 (12.4)	162 (10.2)
• Maximum Friction Head.....	175 (11.0)	145 (9.1)	175 (11.0)	145 (9.1)
Intake Air Flow	2065 (975)	1720 (810)	1970 (930)	1635 (775)
Exhaust Gas Temperature	905 (485)	960 (515)	855 (460)	945 (505)
Exhaust Gas Flow	5005 (2365)	4425 (2090)	4645 (2195)	4185 (1975)
Air to Fuel Ratio	27.3 : 1	24.6 : 1	28.9 : 1	25.5 : 1
Radiated Heat to Ambient	3940 (70)	3515 (65)	3555 (65)	3285 (60)
Heat Rejection to Jacket Coolant.....	14110 (250)	12830 (230)	12710 (225)	12225 (215)
Heat Rejection to Exhaust	30790 (545)	26095 (460)	27585 (485)	25365 (450)
Heat Rejected to Fuel.....	330 (6)	300 (5)	330 (6)	300 (5)
Heat Rejected to Aftercooler.....	11450 (205)	9355 (165)	10380 (185)	8490 (150)
Charge Air Flow.....	147 (67)	120 (55)	140 (64)	114 (52)
Turbocharger Compressor Outlet Pressure	96 (325)	88 (298)	89 (301)	82 (278)
Maximum Expected Compressor Outlet Temperature.....	457 (236)	446 (230)	434 (223)	426 (219)

N.A. - Not Available
N/A - Not Applicable to this Engine
TBD - To Be Determined

ENGINE MODEL : QSK19-G3 NR2
DATA SHEET : DS-4446
DATE : 5Oct07
Cummins Inc. : Columbus, Indiana
CURVE NO. : FR-4446
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