

SHENZHEN FUDIANKANG ENERGY CO., LTD FDK ENERGY GUANGZHOU SANQ DIESEL GENERATOR SET CO., LTD

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DATA SHEET

DIESEL GENERATOR 460KW MODEL#FDK-CC460/H2 60HZ/1800RPM **CUMMINS MODEL: KTA19-G3**



General Features:

- All qualified generator sets are subjected to a comprehensive performance test which includes 50% load, 70% load, 100% load, 110% load and to check, verify that all control systems, alarm and shut-down protection.
- Equipped with battery charger and 24V high performance maintenance-free lead-acid starting batteries and connecting
- Stainless galvanized zinc plates with strong corrosion-proof.
- Vibration isolators between the engine/alternator and base frame.
- Equipped with industrial silencer and flexible exhaust hose.
- Designed to comply with ISO8528/GB2820.
- Powered by Cummins engine and coupled with Stamford alternator.
- Water jacket preheater, oil heater and double air cleaner, etc. are available.

FDK Diesel Generator Set Data

Genset Model	FDK-CC460/H2
Prime Power	420KW/525KVA
Standby Power	460KW/575KVA
Output Frequency / Rated speed	60Hz/1800rpm
Rated Voltage	230V/400V

Engine Make	Cummins
Engine Model	KTA19-G3
Alternator model	Stamford HCI544C
Control System	DSE7320
Phase	Three

- (1) Prime power: The rating is available for an unlimited of annual operating hours in variable load applications, in accordance with ISO8528-1.A 10% overload is available for a period of 1 hour within 12-hour period of operation, in accordance with ISO 3046-1.
- (2) Standby power: The rating is applicable for supplying emergency power in variable load applications for up to 200 hours per year in accordance with ISO8528-1. Overload is not allowed.
- (3) Rated voltage: available with customer requirement.

(DETAILED in APPENDIX) Engine Specifications

Engine Model	KTA19-G3		
Engine Manufacturer	Cummins		
	(CCEC CHINA)		
Cylinder quantity	6		
Cylinder Arrangement	In-line		
Cycle	4		

Aspiration	Turbo-charged
Bore x Stroke (mm x mm)	159×159
Displacement	18.9L
Compression Ratio	13.9:1
Prime power / Speed (KW/RPM)	463/1800
Standby power/ Speed (KW/RPM)	511/1800





FDK reserves the right to change the specifications and designs without noice.



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Type Injection System	Direct injection	Fuel Consumption at 100% load	111 at 1800rpm	
	Cummins PT	(L/HOUR)		
Piston Speed	9.5m/s	Starter motor	24V	
Friction Energy Output	63kw	Low idle	675-775rpm	
Total Lubrication System Capacity (L)	50	Coolant Capacity (L)	30L	

Alternator Specifications

Alternator model	HCI544C	Number of phase	3	
Alternator manufacturer	STAMFORD	MFORD Rated voltage		
Exciter type	Single bearing, Brushless,		custom requirements)	
	Self-excited	Power factor	0.8	
Rated output prime power	525KVA	Voltage regulation NL-FL	≤±1%	
Rated speed	1800 rpm	Insulation grade	Н	
Rated frequency	60Hz	Protection grade	IP23	

Alternator option: Leroy Somer, MECC, Marathon, Engga, Faraday

Control System DSE7320 (DETAILED in INSTRUCTION)

DSE7320 is an advanced control module based on micro-processor, containing all necessary functions for protection of the genset and the breaker control. It can monitor the mains supply, breaker control and automatically start the engine when the mains are abnormal. Accurately measure various operational parameters and display all values and alarms information on the LCD. In addition, the control module can automatically shut down the engine and indicate the engine failure.

FEATURES

- Microprocessor control, with high stability and credibility.
- Monitoring and measuring operational parameters of the mains supply and genset.
- Indicating operation status, fault conditions, all parameters and alarms.
- Multiple protections; multiple parameters display, like pressure, temp. etc.
- Manual, automatic and remote work mode selectable.
- Real time clock for time and date display, overall runtime display, 250 log entries.
- Overall power output display.
- Integral speed/frequency detecting, telling status of start, rated operation, overspeed etc.
- Communication with PC via RS485 OR RS232 interface, using MODBUS protocol.

Soundproof Enclosure Specification

FDK silent generator is designed by professional acoustic engineers based on years of experience. Now we can make the noise of the generator less than 80-85dB(A) at 1m, or 70-75dB(A) at 7m, 60-65dB(A) at 15m.

FEATURES

- Multi-way air intake and exhaust guarantee the power performance of the generator.
- Large-scale impedance combined type silencer effectively reduce noise of the generator.
- Internal high performance rubber damper and flexible materials reduce vibration.
- Base mounted fuel tank supports the generator running for 8 hours.





ISO9001:2008

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Optional

Generator set Alter		rnator	Low environment Temp		ATS		
	Open generator set		Stamford		Water heater		CHINT
	Silent generator set		Marathon		Oil heater		SCHNEIDER
	Trailer generator set		Mecc Alte		Battery heater		ABB
	ABB MCCB circuit breaker		Leroy Somer				
			Farady				
			Engga				
Fuel	system	Control system		Voltage		Synchronized system	
	12hrs base tank		AMF function		415/240V		CHINT Cabinet
	24hrs base tank		ATS control cabinet		400/230V		SCHNEIDER Cabinet
	Dual wall base fuel tank		DSE7320		380/220V		DSE8610 Module
	Outside fuel tank		□ DSE7510		220/127V		COMAQ Module
			GU620A		200/115V	П	DEIF Module

Dimension & Weight Open

Overall Size:	3200×1280×1950
L×W×H (mm)	
Weight (kg)	3550

Soundproof Version

Overall Size:	5100×1800×2350
L×W×H (mm)	
Weight (kg)	5200

Sales Promises

- FDK provides a full line of brand new and high quality products. Each and every unit is strictly factory tested before
- Quality warranty is according to our standard conditions: 12 months from BL date or 1000 running hours, whichever comes
- Service and parts are available from FDK or distributors in your location.
- FDK guarantee use BRAND NEW & GENUINE MACHINE.







CHONGQING CUMMINS ENGINE COMPANY Ltd.

ENGINE PERFORMANCE CURVE

Basic Engine Model: **KTA19-G3**

CPL: 1455

Curve Number: FR-4128

Date:

Page No.

Engine Critical Parts List:

03JAN2004

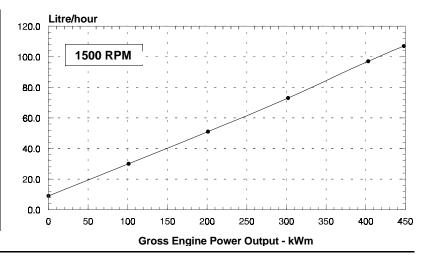
Displacement : **18.9** litre (**1150** in³) Bore : **159** mm (**6.25** in.) Stroke : **159** mm (**6.25** in.)

No. of Cylinders: 6 Aspiration: Turbocharged and Aftercooled

Engine Speed	Standby Power		Prime	Power	Continuo	us Power
RPM	kWm	ВНР	kWm	ВНР	kWm	ВНР
1500	448	600	403	540	354	475
1800	511	685	463	620	388	520

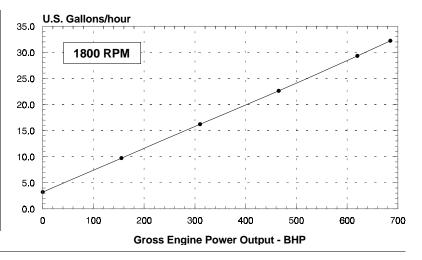
Engine Performance Data @ 1500 RPM

OUT	OUTPUT POWER			FUEL CONSUMPTION			
%	kWm	ВНР	kg/ kWm∙h	lb/ BHP∙h	litre/ hour	U.S. Gal/ hour	
STAN	STANDBY POWER						
100	448	600	0.203	0.334	107	28.2	
PRIME	PRIME POWER						
100	403	540	0.204	0.335	97	25.5	
75	302	405	0.207	0.340	73	19.4	
50	201	270	0.215	0.352	51	13.4	
25	101	135	0.249	0.410	30	7.8	
CONT	CONTINUOUS POWER						
100	354	475	0.211	0.347	88	23.2	



Engine Performance Data @ 1800 RPM

OUT	PUT PO	WER	F	UEL CON	SUMPTI	ON		
%	kWm	ВНР	kg/ kWm∙h	lb/ BHP∙h	litre/ hour	U.S. Gal/ hour		
STAN	DBY PO	WER						
100	511	685	0.203	0.334	122	32.2		
PRIME	POWE	R	-	•	=			
100	463	620	0.204	0.336	111	29.3		
75	347	465	0.210	0.345	86	22.6		
50	231	310	0.226	0.371	61	16.2		
25	116	155	0.270	0.444	37	9.7		
CONT	CONTINUOUS POWER							
100	388	520	0.210	0.345	96	25.3		



CONVERSIONS:

(Litres = U.S. Gal x 3.785)

(Engine kWm = BHP x 0.746)

 $(U.S. Gal = Litres \times 0.2642)$

(Engine BHP = Engine kWm x 1.34)

Data shown above represent gross engine performance capabilities obtained and corrected in accordance with ISO-3046 conditions of 100 kPa (29.53 in Hg) barometric pressure [110 m (361 ft) altitude], 25 °C (77 °F) air inlet temperature, and relative humidity of 30% with No. 2 diesel or a fuel corresponding to ASTM D2. See reverse side for application rating guidelines.

The fuel consumption data is based on No. 2 diesel fuel weight at 0.85 kg/litre (7.1 lbs/U.S. gal).

Power output curves are based on the engine operating with fuel system, water pump and lubricating oil pump; not included are battery charging alternator, fan, optional equipment and driven components.

POWER RATING APPLICATION GUIDELINES FOR GENERATOR DRIVE ENGINES

These guidelines have been formulated to ensure proper application of generator drive engines in A.C. generator set installations. Generator drive engines are not designed for and shall not be used in variable speed D.C. generator set applications.

STANDBY POWER RATING is applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the Standby Power rating.

This rating should be applied where reliable utility power is available. A standby rated engine should be sized for a maximum of an 80% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating. Standby ratings should never be applied except in true emergency power outages. Negotiated power outages contracted with a utility company are not considered an emergency.

CONTINUOUS POWER RATING is applicable for supplying utility power at a constant 100% load for an unlimited number of hours per year. No overload capability is available for this rating.

PRIME POWER RATING is applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories:

UNLIMITED TIME RUNNING PRIME POWER

Prime Power is available for an unlimited number of hours per year in a variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 250 hours

The total operating time at 100% Prime Power shall not exceed 500 hours per year.

A 10% overload capability is available for a period of 1 hour within a 12 hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year.

LIMITED TIME RUNNING PRIME POWER

Prime Power is available for a limited number of hours in a non-variable load application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime Power rating. The customer should be aware, however, that the life of any engine will be reduced by this constant high load operation. Any operation exceeding 750 hours per year at the Prime Power rating should use the Continuous Power rating.

Reference Standards:

BS-5514 and DIN-6271 standards are based on ISO-3046.

Operation At Elevated Temperature And Altitude:

The engine may be operated at:

1800 RPM up to 5,000 ft. (1525 m) and 104 $^{\rm o}$ F (40 $^{\rm o}$ C) without power deration.

1500 RPM up to 5,000 ft. (1525 m) and 104 $^{\rm o}F$ (40 $^{\rm o}C)$ without power deration.

For sustained operation above these conditions, derate by 4% per 1,000 ft (300 m), and 1% per 10 $^{\rm o}$ F (2% per 11 $^{\rm o}$ C).

Chongqing Cummins Engine Company Ltd.

Engine Data Sheet

DATA SHEET: DS-4780-B **ENGINE MODEL: KTA19-G3** DATE: 03JAN2004
PERFORMANCE CURVE: FR-4128 **CONFIGURATION NUMBER:** D193088DX02

INSTALLATION DIAGRAM ◆ Fan to Flywheel : 3003983

CPL NUMBER

Engine Critical Parts List	: 1455
	. 1 4 55

GENERAL ENGINE DATA Type	4-Cvcle: In-line:	6-Cylinder Diese
Aspiration		and Aftercooled
Bore x Stroke — in x in (mm x mm)	6.25 x 6.25 (159	
Displacement — in ³ (liter)	1150 (18.9)	, ,
Compression Ratio	13.9 : 1	
Dry Weight		
Fan to Flywheel Engine — lb (kg)	4000	(1814)
Heat Exchanger Cooled Engine — lb (kg)	4421	(2005)
Wet Weight		
Fan to Flywheel Engine — lb (kg)	4159	(1886)
Heat Exchanger Cooled Engine — lb (kg)	4723	(2142)
Moment of Inertia of Rotating Components		
• with FW 4001 Flywheel — lb _m • ft ² (kg • m ²)	170	(7.2)
• with FW 4006 Flywheel — lb _m • ft ² (kg • m ²)	199	(8.4)
Center of Gravity from Rear Face of Flywheel Housing (FH 4018) — in (mm)	28.4	(721)
Center of Gravity Above Crankshaft Centerline — in (mm)	9.0	(229)
Maximum Static Loading at Rear Main Bearing — lb (kg)	2000	(908)
ENGINE MOUNTING		
Maximum Bending Moment at Rear Face of Block — lb • ft (N • m)	1000	(1356)
EXHAUST SYSTEM		
Maximum Back Pressure— in Hg (mm Hg)	3	(76)
AIR INDUCTION SYSTEM		
Maximum Intake Air Restriction		
• with Dirty Filter Element	25	(635)
• with Normal Duty Air Cleaner and Clean Filter Element — in H ₂ O (mm H ₂ O)	10	(254)
• with Heavy Duty Air Cleaner and Clean Filter Element — in H ₂ O (mm H ₂ O)	15	(381)
COOLING SYSTEM		
Coolant Capacity — Engine Only— US gal (liter)	8.0	(30)
— with HX 4073 Heat Exchanger — US gal (liter)	17.5	(66)
Will to to those Exonal got	17.0	(00)
Maximum Coolant Friction Head External to Engine — 1800 rpm — psi (kPa)	10	(69)
— 1500 rpm — psi (kPa)	8	(55)
Maximum Static Head of Coolant Above Engine Crank Centerline + ft (m)	60	(18.3)
Standard Thermostat (Modulating) Range	180 - 200	(82 - 93)
Minimum Pressure Cap — psi (kPa)	10	(69)
Maximum Top Tank Temperature for Standby / Prime Power	220 / 212	(104 / 100)
Minimum Raw Water Flow @ 90°F to HX 4073 Heat Exchanger	54	(204)
Maximum Raw Water Inlet Pressure at HX 4073 Heat Exchanger — psi (kPa)	50	(345)
LUBRICATION SYSTEM		
Oil Pressure @ Idle Speed—psi (kPa)	20	(138)
@ Governed Speed — psi (kPa)	50 - 70	(345 - 483)
Maximum Oil Temperature	250	(121)
Oil Capacity with OP 4019 Oil Pan : High - Low — US gal (liter)	10.0 - 8.5	(38 - 32)
Total System Capacity (Including Bypass Filter)	13.2	(50)
Angularity of OP 4019 Oil Pan — Front Down		30°
— Front Up		30°
·		30°

FUEL SYSTEM

Type Injection System	Direct Injection	Cummins PT
Maximum Restriction at PT Fuel Injection Pump— with Clean Fuel Filter— in Hg (mm Hg)	4.0	(102)
— with Dirty Fuel Filter— in Hg (mm Hg)	8.0	(203)
Maximum Allowable Head on Injector Return Line (Consisting of Friction Head and Static Head)	6.5	(165)
Maximum Fuel Flow to Injection Pump — US gph (liter / hr)	60	(227)
ELECTRICAL SYSTEM		
Cranking Motor (Heavy Duty, Positive Engagement)	24	
Battery Charging System, Negative Ground — ampere	35	
Maximum Allowable Resistance of Cranking Circuit — ohm	0.002	
Minimum Recommended Battery Capacity		
• Cold Soak @ 50 °F (10 °C) and Above	600	
• Cold Soak @ 32 °F to 50 °F (0 °C to 10 °C)	640	
• Cold Soak @ 0 °F to 32 °F (-18 °C to 0 °C)	900	

PERFORMANCE DATA

All data is based on:

- Engine operating with fuel system, water pump, lubricating oil pump, air cleaner and exhaust silencer; not included are battery charging alternator, fan, and optional driven components.
- Engine operating with fuel corresponding to grade No. 2-D per ASTM D975.
- ISO 3046, Part 1, Standard Reference Conditions of:

Barometric Pressure : 100 kPa (29.53 in Hg) Air Temperature : 25 °C (77 °F) : 110 m (361 ft) Relative Humidity : 30%

+/- 0.25 Estimated Free Field Sound Pressure Level of a Typical Generator Set;

N.A. N.A.

Governed Engine Speed—rpm
Engine Idle Speed — rpm
Gross Engine Power Output BHP (kW _m)
Brake Mean Effective Pressure—psi (kPa)
Piston Speed—ft / min (m / s)
Friction Horsepower — HP (kW _m)
Engine Water Flow at Stated Friction Head External to Engine:
• 3 psi Friction Head — US gpm (liter / s)
Maximum Friction Head — US gpm (liter / s)

Maximum Friction Head	01 (/
Engine Data with Dry Type Exhaust Manifo	<u>old</u>
Intake Air Flow	— cfm (liter / s)
Exhaust Gas Temperature	°F (°C)
Exhaust Gas Flow	cfm (liter / s)
Air to Fuel Ratio	— air : fuel
Radiated Heat to Ambient	- BTU / min (kW _m)
Heat Rejection to Coolant	- BTU / min (kW _m)
Heat Rejection to Exhaust	– BTU / min (kW _m)

STANDBY POWER 60 hz 50 hz			PRIME POWER 60 hz 50 hz					
1800		1500		1800		1500		
675 - 775		675 - 775		675 - 775		675	- 775	
685	(511)	600	(448)	620	(463)	540	(403)	
262	(1806)	275	(1896)	237	(1634)	248	(1710)	
1875	(9.5)	1562	(7.9)	1875	(9.5)	1562	(7.9)	
85	(63)	60	(45)	85	(63)	60	(45)	
196	(12.4)	162	(10.2)	196	(12.4)	162	(10.2)	
175	(11.0)	145	`(9.1)	175	(11.0)	145	`(9.1)	
1370	(647)	1130	(533)	1295	(611)	1030	(486)	
915	(491)	990	(532)	880	(471)	975	(524)	
3630	(1713)	3155	(1489)	3345	(1579)	2850	(1345)	
26.4 : 1		24.9	24.9 : 1		27.5 : 1		25.2 : 1	
4185	(74)	3665	(64)	3805	(67)	3315	(58)	
17810	(313)	15600	(274)	16120	(283)	14040	(247)	
18665	(328)	16335	(287)	17210	(302)	14945	(263)	

N.A. - Data is Not Available N/A - Not Applicable to this Engine

TBD - To Be Determined

ENGINE MODEL: KTA19-G3

DATA SHEET: DS-4780-B DATE: 03JAN04 CURVE NO.: FR-4128

CHONGQING CUMMINS ENGINE COMPANY Ltd. China Chongqing 400031