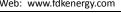


SHENZHEN FUDIANKANG ENERGY CO., LTD FDK ENERGY GUANGZHOU SANQ DIESEL GENERATOR SET CO., LTD

Tel:86-13729889887 Fax:86-20-84550026 Email: info@fdkenergy.com

Web: www.fdkenergy.com





CUMMINS MODEL: KTA19-G2



General Features:

50HZ/1500RPM

- All qualified generator sets are subjected to a comprehensive performance test which includes 50% load, 70% load, 100% load, 110% load and to check, verify that all control systems, alarm and shut-down protection.
- Equipped with battery charger and 24V high performance maintenance-free lead-acid starting batteries and connecting
- Stainless galvanized zinc plates with strong corrosion-proof.
- Vibration isolators between the engine/alternator and base frame.
- Equipped with industrial silencer and flexible exhaust hose.
- Designed to comply with ISO8528/GB2820.
- Powered by Cummins engine and coupled with Stamford alternator.
- Water jacket preheater, oil heater and double air cleaner, etc. are available.

FDK Diesel Generator Set Data

Genset Model	FDK-CC330E/H1
Prime Power	300KW/375KVA
Standby Power	330KW/413KVA
Output Frequency / Rated speed	50Hz/1500rpm
Rated Voltage	230V/400V

Engine Make	Cummins
Engine Model	KTA19-G2
Alternator model	Stamford HCI444FS
Control System	DSE7320
Phase	Three

- (1) Prime power: The rating is available for an unlimited of annual operating hours in variable load applications, in accordance with ISO8528-1.A 10% overload is available for a period of 1 hour within 12-hour period of operation, in accordance with ISO 3046-1.
- (2) Standby power: The rating is applicable for supplying emergency power in variable load applications for up to 200 hours per year in accordance with ISO8528-1. Overload is not allowed.
- (3) Rated voltage: available with customer requirement.

Engine Specifications (DETAILED in APPENDIX)

Engine Model	KTA19-G2		
Engine Manufacturer	Cummins		
	(CCEC CHINA)		
Cylinder quantity	6		
Cylinder Arrangement	In-line		
Cycle	4		

Aspiration	Turbo-charged
Bore x Stroke (mm x mm)	159×159
Displacement	18.9L
Compression Ratio	13.9:1
Prime power / Speed (KW/RPM)	336/1500
Standby power/ Speed (KW/RPM)	369/1500





FDK reserves the right to change the specifications and designs without noice.



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with

		Web: www.fdkenergy.com En	Email: info@fdkenergy.com	
Type Injection System	Direct injection	Fuel Consumption at 100% load	83 at 1500rpm	
	Cummins PT	(L/HOUR)		
Piston Speed	7.9m/s	Starter motor	DC24V	
Friction Energy Output	45kw	Low idle	675-775rpm	
Total Lubrication System Capacity (L)	50	Coolant Capacity (L)	301	

Alternator Specifications

Alternator model	HCI444FS	Number of phase	3
Alternator manufacturer	STAMFORD Rated voltage		400V (Available
Exciter type	Single bearing, Brushless,		custom requirements)
	Self-excited	Power factor	0.8
Rated output prime power	400KVA	Voltage regulation NL-FL	≤±1%
Rated speed	1500 rpm	Insulation grade	Н
Rated frequency	50Hz	Protection grade	IP23

Alternator option: Leroy Somer, MECC, Marathon, Engga, Faraday

Control System DSE7320 (DETAILED in INSTRUCTION)

DSE7320 is an advanced control module based on micro-processor, containing all necessary functions for protection of the genset and the breaker control. It can monitor the mains supply, breaker control and automatically start the engine when the mains are abnormal. Accurately measure various operational parameters and display all values and alarms information on the LCD. In addition, the control module can automatically shut down the engine and indicate the engine failure.

FEATURES

- Microprocessor control, with high stability and credibility.
- Monitoring and measuring operational parameters of the mains supply and genset.
- Indicating operation status, fault conditions, all parameters and alarms.
- Multiple protections; multiple parameters display, like pressure, temp. etc.
- Manual, automatic and remote work mode selectable.
- Real time clock for time and date display, overall runtime display, 250 log entries.
- Overall power output display.
- Integral speed/frequency detecting, telling status of start, rated operation, overspeed etc.
- Communication with PC via RS485 OR RS232 interface, using MODBUS protocol.

Soundproof Enclosure Specification

FDK silent generator is designed by professional acoustic engineers based on years of experience. Now we can make the noise of the generator less than 80-85dB(A) at 1m, or 70-75dB(A) at 7m, 60-65dB(A) at 15m.

FEATURES

- Multi-way air intake and exhaust guarantee the power performance of the generator.
- Large-scale impedance combined type silencer effectively reduce noise of the generator.
- Internal high performance rubber damper and flexible materials reduce vibration.
- Base mounted fuel tank supports the generator running for 8 hours.





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Optional

Gen	erator set	Alte	lternator		Low environment Temp		ATS	
	Open generator set		Stamford		Water heater		CHINT	
	Silent generator set		Marathon		Oil heater		SCHNEIDER	
	Trailer generator set		Mecc Alte		Battery heater		ABB	
	ABB MCCB circuit breaker		Leroy Somer					
			Farady					
			Engga					
Fue	uel system Control system		Voltage		Synchronized system			
	12hrs base tank		AMF function		415/240V		CHINT Cabinet	
	24hrs base tank		ATS control cabinet		400/230V		SCHNEIDER Cabinet	
	Dual wall base fuel tank		DSE7320		380/220V		DSE8610 Module	
	Outside fuel tank		DSE7510		220/127V		COMAQ Module	
			GU620A		200/115V	П	DEIF Module	

Dimension & Weight Open

Overall Size:	3200×1280×1950
L×W×H (mm)	
Weight (kg)	3550

Soundproof Version

Overall Size:	5100×1800×2350
LxWxH (mm)	
Weight (kg)	5200

Sales Promises

- FDK provides a full line of brand new and high quality products. Each and every unit is strictly factory tested before shipment.
- Quality warranty is according to our standard conditions: 12 months from BL date or 1000 running hours, whichever comes
- Service and parts are available from FDK or distributors in your location.
- FDK guarantee use BRAND NEW & GENUINE MACHINE.







CHONGQING CUMMINS ENGINE COMPANY Ltd.

ENGINE PERFORMANCE CURVE

Basic Engine Model: KTA19-G2

Curve Number: FR-4125

Date:

Page No.

Engine Critical Parts List:

00 14 810

CPL: 0520

03JAN2004

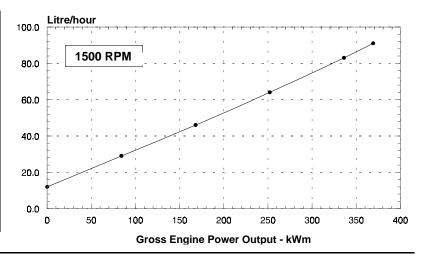
Displacement : **18.9** litre (**1150** in³) Bore : **159** mm (**6.25** in.) Stroke : **159** mm (**6.25** in.)

No. of Cylinders: 6 Aspiration: Turbocharged and Aftercooled

Engine Speed	Standby Power		Engine Speed Standby Power Prime Power		Continuous Power	
RPM	kWm	ВНР	kWm	ВНР	kWm	ВНР
1500	369	495	336	450	328	440
1800	448	600	392	525	336	450

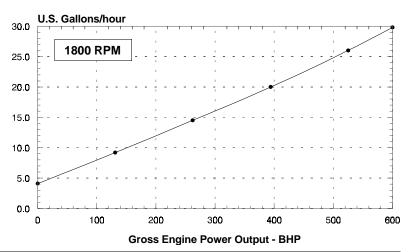
Engine Performance Data @ 1500 RPM

OUTPUT POWER			FUEL CONSUMPTION			ON
%	kWm	ВНР	kg/ kWm∙h	lb/ BHP∙h	litre/ hour	U.S. Gal/ hour
STAN	DBY PO	WER				
100	369	495	0.210	0.344	91	24.0
PRIME	POWE	R				
100	336	450	0.209	0.344	83	21.8
75	252	338	0.215	0.353	64	16.8
50	168	225	0.232	0.382	46	12.1
25	84	112	0.292	0.482	29	7.6
CONTINUOUS POWER						
100	328	440	0.205	0.336	78	20.8



Engine Performance Data @ 1800 RPM

OUTPUT POWER			FUEL CONSUMPTION			ON
%	kWm	ВНР	kg/ kWm∙h	lb/ BHP∙h	litre/ hour	U.S. Gal/ hour
STAN	DBY PO	WER				
100	448	600	0.214	0.353	113	29.8
PRIME	POWE	R	•		9	
100	392	525	0.213	0.352	98	26.0
75	294	394	0.220	0.360	76	20.0
50	195	262	0.240	0.393	55	14.5
25	98	131	0.304	0.499	35	9.2
CONT	CONTINUOUS POWER					
100	336	450	0.211	0.347	83	22.0



CONVERSIONS:

(Litres = U.S. Gal x 3.785)

(Engine kWm = BHP x 0.746)

 $(U.S. Gal = Litres \times 0.2642)$

(Engine BHP = Engine kWm x 1.34)

Data shown above represent gross engine performance capabilities obtained and corrected in accordance with ISO-3046 conditions of 100 kPa (29.53 in Hg) barometric pressure [110 m (361 ft) altitude], 25 °C (77 °F) air inlet temperature, and relative humidity of 30% with No. 2 diesel or a fuel corresponding to ASTM D2. See reverse side for application rating guidelines.

The fuel consumption data is based on No. 2 diesel fuel weight at 0.85 kg/litre (7.1 lbs/U.S. gal).

Power output curves are based on the engine operating with fuel system, water pump and lubricating oil pump; not included are battery charging alternator, fan, optional equipment and driven components.

POWER RATING APPLICATION GUIDELINES FOR GENERATOR DRIVE ENGINES

These guidelines have been formulated to ensure proper application of generator drive engines in A.C. generator set installations. Generator drive engines are not designed for and shall not be used in variable speed D.C. generator set applications.

STANDBY POWER RATING is applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the Standby Power rating.

This rating should be applied where reliable utility power is available. A standby rated engine should be sized for a maximum of an 80% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating. Standby ratings should never be applied except in true emergency power outages. Negotiated power outages contracted with a utility company are not considered an emergency.

CONTINUOUS POWER RATING is applicable for supplying utility power at a constant 100% load for an unlimited number of hours per year. No overload capability is available for this rating.

PRIME POWER RATING is applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories:

UNLIMITED TIME RUNNING PRIME POWER

Prime Power is available for an unlimited number of hours per year in a variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 250 hours.

The total operating time at 100% Prime Power shall not exceed 500 hours per year.

A 10% overload capability is available for a period of 1 hour within a 12 hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year.

LIMITED TIME RUNNING PRIME POWER

Prime Power is available for a limited number of hours in a non-variable load application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime Power rating. The customer should be aware, however, that the life of any engine will be reduced by this constant high load operation. Any operation exceeding 750 hours per year at the Prime Power rating should use the Continuous Power rating.

Reference Standards:

BS-5514 and DIN-6271 standards are based on ISO-3046.

Operation At Elevated Temperature And Altitude:

The engine may be operated at:

1800 RPM up to 5,000 ft (1525 m) and 104 $^{\rm o}{\rm F}$ (40 $^{\rm o}{\rm C})$ without power deration.

1500 RPM up to 4,300 ft (1310 m) and 104 $^{\rm o}F$ (40 $^{\rm o}C)$ without power deration.

For sustained operation above these conditions, derate by 4% per 1,000 ft (300 m), and 1% per 10 $^{\rm o}$ F (2% per 11 $^{\rm o}$ C).

Chongqing Cummins Engine Company Ltd.

Engine Data Sheet

DATA SHEET: DS-4084-F ENGINE MODEL: KTA19-G2 **CONFIGURATION NUMBER:** D193056DX02

DATE: 03JAN2004
PERFORMANCE CURVE: FR-4125

CPL NUMBER

INSTALLATION DIAGRAM

• Fan to Flywheel : 3003983

• Heat Exchanger Cooled : N.A. Engine Critical Parts List : 0520

Туре				6-Cylinder Diesel
•				and Aftercooled
			6.25 x 6.25 (159	9 x 159)
			1150 (18.9)	
Compression Ratio			13.9 : 1	
Dry Weight				
·	l Engine	, •,	4000	(1814)
· ·	r Cooled Engine	— lb (kg)	4421	(2005)
Wet Weight				
,	l Engine	(0)	4159	(1886)
Heat Exchange	r Cooled Engine	— lb (kg)	4723	(2142)
	Rotating Components	0 0		
	wheel		170	(7.2)
	wheel		199	(8.4)
Center of Gravity fro	om Rear Face of Flywheel Housing (FH 4018)	— in (mm)	28.4	(721)
	pove Crankshaft Centerline		9.0	(229)
Maximum Static Loa	ading at Rear Main Bearing	— lb (kg)	2000	(908)
ENGINE MOUNT	ING			
Maximum Bending	Moment at Rear Face of Block	— lb • ft (N • m)	1000	(1356)
EXHAUST SYST	EM			
	ssure	— in Ha (mm Ha)	3	(76)
 with Normal Duty 	Restriction ementAir Clean Filter ElementAir Cleaner and Clean Filter ElementAir Cleaner and Clean Filter Element	. — in $H_2^{\overline{D}}$ O (mm $H_2^{\overline{D}}$ O)	25 10 15	(635) (254) (381)
				(001)
COOLING SYST				
	— Engine Only		8.0	(30)
-	— with HX 4073 Heat Exchanger	— US gal (liter)	17.5	(66)
Maximum Coolant F	Friction Head External to Engine — 1800 rpm		10	(69)
	— 1500 rpm	. , ,	8	(55)
	ad of Coolant Above Engine Crank Centerline		60	(18.3)
Standard Thermost	at (Modulating) Range	— °F (°C)	180 - 200	(82 - 93)
	Cap		10	(69)
	Temperature for Standby / Prime Power		220 / 212	(104 / 100)
	er Flow @ 90°F to HX 4073 Heat Exchanger		54	(204)
Maximum Raw Wat	er Inlet Pressure at HX 4073 Heat Exchanger	— psi (kPa)	50	(345)
LUBRICATION S	SYSTEM			
Oil Pressure @ Idl	e Speed	— psi (kPa)	20	(138)
@ Go	overned Speed	— psi (kPa)	50 - 70	(345 - 483)
	erature		250	(121)
Oil Capacity with Ol	P 4019 Oil Pan : High - Low	— US gal (liter)	10.0 - 8.5	(38 - 32)
	city (Including Bypass Filter)		13.2	(50)
Angularity of OP 40	19 Oil Pan — Front Down			30°
	— Front Up			30°
	Side to Side			30°

FUEL SYSTEM

Type Injection System	Direct Injection Cummins PT	
Maximum Restriction at PT Fuel Injection Pump— with Clean Fuel Filter— in Hg (mm Hg)	4.0	(102)
— with Dirty Fuel Filter— in Hg (mm Hg)	8.0	(203)
Maximum Allowable Head on Injector Return Line (Consisting of Friction Head and Static Head)	6.5	(165)
Maximum Fuel Flow to Injection Pump— US gph (liter / hr)	104	(394)
ELECTRICAL SYSTEM		
Cranking Motor (Heavy Duty, Positive Engagement)volt	24	
Battery Charging System, Negative Ground — ampere	35	
Maximum Allowable Resistance of Cranking Circuit ohm	0.002	
Minimum Recommended Battery Capacity		
• Cold Soak @ 50 °F (10 °C) and Above	600	
• Cold Soak @ 32 °F to 50 °F (0 °C to 10 °C)	640	
• Cold Soak @ 0 °F to 32 °F (-18 °C to 0 °C)	900	

PERFORMANCE DATA

All data is based on:

- Engine operating with fuel system, water pump, lubricating oil pump, air cleaner and exhaust silencer; not included are battery charging alternator, fan, and optional driven components.
- Engine operating with fuel corresponding to grade No. 2-D per ASTM D975.
- ISO 3046, Part 1, Standard Reference Conditions of:

Barometric Pressure : 100 kPa (29.53 in Hg) Air Temperature : 25 °C (77 °F) Altitude : 110 m (361 ft) Relative Humidity : 30%

Governed Engine Speedrpm
Engine Idle Speed — rpm
Gross Engine Power Output BHP (kW _m)
Brake Mean Effective Pressure—psi (kPa)
Piston Speed—ft / min (m / s)
Friction Horsepower — HP (kW _m)
Engine Water Flow at Stated Friction Head External to Engine:
• 3 psi Friction Head — US gpm (liter / s)
Maximum Friction Head — US gpm (liter / s)

Maximum Friction Head	— US gpm (liter / s)
Engine Data with Dry Type Exhaust Ma	<u>nifold</u>
Intake Air Flow	cfm (liter / s)
Exhaust Gas Temperature	°F (°C)
Exhaust Gas Flow	cfm (liter / s)
Air to Fuel Ratio	— air : fuel
Radiated Heat to Ambient	— BTU / min (kW _m)
Heat Rejection to Coolant	— BTU / min (kW _m)
Heat Rejection to Exhaust	— BTU / min (kW _m)

STANDBY POWER			PRIME POWER					
60 hz		50 hz		60 hz		50 hz		
	800	1500		1800		1500		
675	675 - 775		675 - 775		675 - 775		675 - 775	
600	(448)	495	(369)	525	(392)	450	(336)	
230	(1586)	227	(1565)	201	(1386)	207	(1427)	
1875	(9.5)	1562	(7.9)	1875	(9.5)	1562	(7.9)	
85	(63)	60	(45)	85	(63)	60	(45)	
196	(12.4)	162	(10.2)	196	(12.4)	162	(10.2)	
175	(11.0)	145	(9.1)	175	(11.0)	145	(9.1)	
1320	(623)	945	(446)	1230	(581)	915	(432)	
955	(513)	985	(529)	920	(493)	975	(524)	
3600	(1699)	2630	(1241)	3270	(1543)	2530	(1194)	
27.5 : 1		24.5 : 1		29.4 : 1		26.0 : 1		
3870	(68)	3120	(55)	3380	(59)	2830	(50)	
15600	(274)	12870	(226)	13650	(240)	11700	(206)	
19595	(344)	14970	(263)	16995	(299)	13580	(239)	
	` '		. ,		, ,		. ,	

N.A. - Data is Not AvailableN/A - Not Applicable to this EngineTBD - To Be Determined

ENGINE MODEL: KTA19-G2 DATA SHEET: DS-4084-F

DATE: 03JAN04 CURVE NO.: FR-4125